

E5CC-U-800 数字式控制器



CHN 使用说明书

感谢您购买欧姆龙 E5CC-U 数字式控制器。本手册描述了产品的功能、性能以及使用产品达到最佳使用效果的应用方法。请在使用该产品前注意以下事项：使用该产品前必须具有足够的电气知识。使用该产品前应仔细阅读并理解本手册以确保正确的使用。妥善保管该手册以确保在需要时可以随时查阅。

欧姆龙公司

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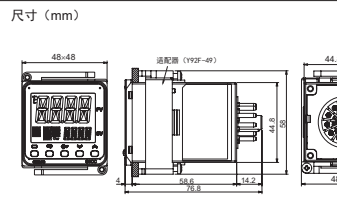
有关详细的应用步骤，请参阅《E5C 数字式控制器用户手册》（Man. No. H180）。

安全注意事项

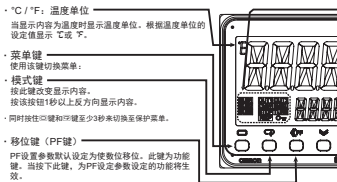
- 警告：表示潜在的紧急情况，如不加以防止，很可能导致轻度或中度的人身伤害或财产损失。在使用该产品前应仔细阅读本手册。

接线

●尺寸规格



●前面板的元件名称



操作菜单

●输入类型

输入类型	输入	设定	设定范围
铂电阻温度	PH100	0	0-200-850
		1	100-850
		2	0-100-0
		3	100-0-0
热电阻	JP100	3	100-850
		4	0-100-0
		5	0-100-0
		6	200-1300
		7	200-1300
		8	200-400
		9	200-400
		T	100-850
		E	100-850
		U	100-850
		N	100-850
		R	100-850
		S	100-850
红外温度传感器	RES1B	10	0-1200
		11	0-1200
		12	100-850
		13	100-850
		14	100-850
		15	100-850
		16	100-850
		17	100-850
		18	100-850
		19	100-850
		20	100-850
		21	100-850
		22	100-850
		23	100-850
		24	100-850
电流输入	I	0-20mA	0-2000
		1-5V	0-2000
		0-5V	0-2000
		0-10V	0-2000
		0-20V	0-2000
		0-50V	0-2000
电压输入	V	0-10V	0-2000
		0-50V	0-2000

*默认值是“5”。当输入类型不是铂电阻而错误的将铂电阻接入时，将显示SE.PP.为了清除SE.PP显示，需要正确接线并重新上电。

●报警

设定	报警类型	报警输出功能
0	无报警功能	无输出
1	偏差上下限	根据L、H值的不同而不同
2	偏差上限	ON/OFF
3	偏差下限	ON/OFF
4	偏差上下范围	根据L、H值的不同而不同
5	偏差上下限待机电序ON	根据L、H值的不同而不同
6	偏差上下限待机电序ON	ON/OFF
7	偏差上下限待机电序ON	ON/OFF
8	绝对值上限	ON/OFF
9	绝对值下限	ON/OFF
10	绝对值上限待机电序ON	ON/OFF
11	绝对值下限待机电序ON	ON/OFF
12	LBA (仅报警1)	ON/OFF
13	PV变化报警	ON/OFF
14	SP绝对值上限	ON/OFF
15	SP绝对值下限	ON/OFF
16	MV绝对值上限	ON/OFF
17	MV绝对值下限	ON/OFF

*1: 要参见参数 1、4、5 提供不同的报警类型，可对其设定上限与下限。下限和上限分别用字母 L 和 H 指示。
*默认报警类型为“2”。

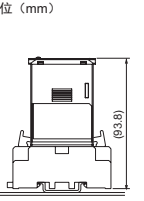
警告

通电期间，请勿触摸端子。否则可能导致触电事故。不得牢固固定导线。导线或安装时产生的切削或湿气进入控制器，否则会导致触电、火灾或机器动作。请勿将该产品用于有易燃易爆气体的场合。否则有可能因为爆炸而造成轻度伤害。绝对不要拆卸、改造以及修理该产品或接触任何内部元件。否则会导致触电、火灾或机器动作。注意：火灾或触电的危险。a) 该产品为UL认证的开放式过程控制器，必须安装在能够防止火花进入的机壳中。b) 在使用两个以上断电开关的情况下，维修前请先断开所有开关，确保本产品处于断电状态。c) 信号输入为安全低电压（SELV），回路受电。d) 注意：为了减少火灾或触电的危险，请勿将不同的2类回路的输出互联。如果漏电流超过了预期的使用寿命，有时会发生故障或老化。始终要注意输出继电器输出的应用环境，并在额定负载及预期寿命以内使用。输出继电器的预期寿命会随着输出负载以及开关条件的变化而变化。松动的螺丝可能导致火灾。请以指定的0.5 N·m的指定扭矩拧紧螺丝。请设定符合系统控制用的产品参数。如果设定不当，可能会导致意外操作而造成财产损失或人身伤害。控制漏电流可能造成影响控制操作或阻止报警输出，导致财产损失。为了在控制器发生操作时确保安全，应采取适当的安全措施，如使用单独的安全监控系统。

适用性

在客户的应用中，欧姆龙不负责本产品与任何客户产品所涉及的规格、规范和标准保持一致。请务必考虑本产品对于所应用的环境、机器和设备间的适用性。使用时请注意遵守本产品的禁止事项。在没有确认整个系统设计时所有考虑到的风险，以及没有对在设备和系统中该欧姆龙产品的额定使用条件和正确安装条件的情况下，禁止将本产品应用于对人体及财产存在严重危险的情况。详见产品规格书中保证及免责声明内容。

面板安装



安装



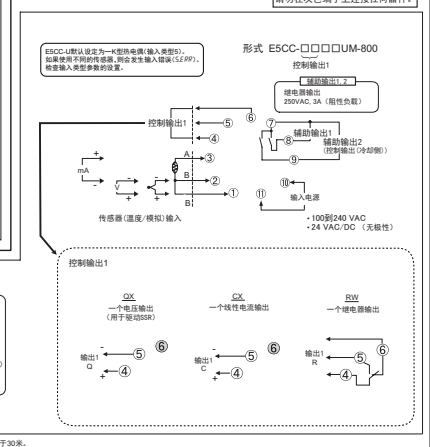
安全使用注意事项

- 请务必遵守以下注意事项，以避免操作失误、误动作或对产品特性及功能造成不良影响，否则可能会导致意外故障。请仔细阅读并理解本手册。 (1) 该产品只应设计为室内使用。请勿在室外使用。不要在以下任何地方使用或存放该产品。 - 直接受热或暴晒的地方。 - 有液体飞溅或滴漏的地方。 - 附近有明火的地方。 - 灰尘较多或有腐蚀性气体（特别是硫化物气体和氟气）的地方。 - 温度剧烈变化的地方。 - 潮湿和结露的地方。 - 有腐蚀性气体的地方。 (2) 在额定温度和湿度范围内使用/存储该产品。必要时应采取强制冷却。 (3) 为了安全起见，不要将该产品暴露在阳光下。 (4) 该产品的性能可能会因温度而变化。 (5) 请遵守规格尺寸 (M3.5, 宽度小于等于7.2mm) 的压接端子进行接线。使用标有AWG24~AWG14 (相当于截面积0.205~2.081 mm²) 的铜线或实心电连接镀锌线和镀锌线。 (6) 端子间距为2.54mm (0.1英寸)。端子间距为2.54mm (0.1英寸)。端子间距为2.54mm (0.1英寸)。 (7) 在控制器与可以产生高电势和涌流的设备之间应保持足够的距离。将高压或大电流电线与其它电线隔离。在端子接线时避免电线短路或并联。 (8) 在额定负载和供电电压范围内使用该产品。如果电源是逐渐上升的，电源可能无法承受负载电流输出。 (9) 使用开关或继电器触点以确保在两秒内将电源升为额定电压。如果电源是逐渐上升的，电源可能无法承受负载电流输出。 (10) 在接线之前，请确认负载和设备的连接控制器前能耐受电压。 (11) 接线时，请务必将负载和设备的连接控制器前能耐受电压。 (12) 在接线的同时，请务必断开所有开关或断路器。开关或断路器应在操作者易于够到的地方，并且有明显的操作者。 (13) 请保持端子清洁。请勿使用酒精、汽油、油漆等含油类的物品，否则会导致短路或起火。 (14) 当接线时，请务必将端子牢固地插入端子排中，并确保端子牢固地插入端子排中。 (15) 当接线时，请务必将端子牢固地插入端子排中，并确保端子牢固地插入端子排中。 (16) 非推荐的使用条件可能会导致故障。所以在需要时，请务必使用RAM模式。 (17) 请勿将本产品与易燃物品一起存放。 (18) 端子最高温度是55°C。请务必小心。

规格

供电电压	100-240 VAC, 50/60 Hz 或者 24 VDC, 500mA 脉冲 (恒定电压的 5~110%)
工作电压范围	最大 2.5 VA (AC/240V) 最大 1.1 VA (AC/24V) 最大 1.6 VA (DC/24V)
指示精度	(显示精度±1.0%或者±2°C中的较大值) 最大±1位 绝对值输入: 最大±1位 范围输入: 最大±2位或±0.2°C中的较大值
控制输出1	继电器输出: SPDT, 250 VAC, 3A (感性负载) 晶体管输出: PNP, 250 VAC, 3A (感性负载) 晶体管输出: NPN, 250 VAC, 3A (感性负载) 晶体管输出: PNP, 100,000次运行 晶体管输出: NPN, 100,000次运行
控制方法	ON/OFF控制: SPSTNO 脉冲宽度调制: SPSTAO
环境温度	5~55°C (运行/控制电路) 10~85°C (继电器电路)
相对湿度	RH 25~85% (无凝露)
海拔高度	最大 2,000 米
重量	72g, 250 VAC 时 (仅控制部分)
安装环境	室内/室外, IP20
内部保护	IP20
认证	符合 CE (EMC/RED) 符合 IEC 60947-1 符合 IEC 60947-2 符合 IEC 60947-3 符合 IEC 60947-4
使用寿命	寿命: 100,000 次 (继电器输出) 寿命: 100,000 次 (晶体管输出) 寿命: 100,000 次 (晶体管输出) 寿命: 100,000 次 (晶体管输出)

连接



符合 EN/IEC 标准

这是一款产品。产品在住宅区中会导致无线电干扰，所以要求用户采取适当的措施减少干扰。

符合安全标准

在输入电源、继电器输出之间以及其他端子之间提供了强化绝缘。请务必使电源一次侧上发生的瞬间过电压不要超过以下电压值。过电压按本产品的电源电压进行确认。长时间过电压: 1200V+ (电源电压) 长时间过电压: 250V+ (电源电压)

符合 EN/IEC 标准

这是一款产品。产品在住宅区中会导致无线电干扰，所以要求用户采取适当的措施减少干扰。

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在输入电源、继电器输出之间以及其他端子之间提供了强化绝缘。请务必使电源一次侧上发生的瞬间过电压不要超过以下电压值。过电压按本产品的电源电压进行确认。长时间过电压: 1200V+ (电源电压) 长时间过电压: 250V+ (电源电压)

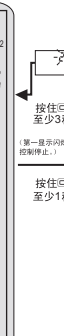
关于模拟输入

输入电压或电流时，请按本产品的输入类别设定输入类型。请勿将本产品用来测定“测量范围”以外的电压或电流。请勿将本产品用来测定“附加电压”以外的电压或电流。

关于保护功能

本产品与 P2CF-11 (E) 或 P3GA-11 配合取得了 UL Listing 的认证，请务必与上述的组合使用。

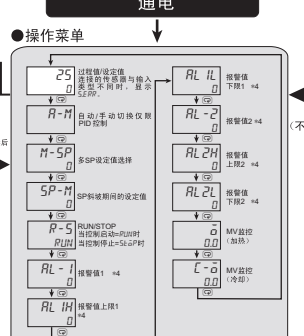
操作菜单



保护菜单



调整菜单



错误显示 (故障诊断)

第一显示	含义	操作	故障状态
SE.PP (E.0r)	输入错误	检查输入类型参数的设置，检查输入接线并检查负载特性是否符合规格书。	OFF 再次输入并重新上电
E333 (E333)	AD转换器故障	检查输入电路，关闭电源再打开。如果显示不变，则报警清除。如果显示恢复正常，则报警清除。如果不能清除报警，请联系服务中心。	OFF OFF
E111 (E111)	内存错误	关闭电源再打开。如果显示不变，则报警清除。如果不能清除报警，请联系服务中心。	OFF OFF

其它功能

有关高级功能设定、手动控制菜单以及其他功能的信息，请参阅《E5C 数字式控制器用户手册》（Man. No. H180）。

联系方式

欧姆龙(中国)有限公司 地址: 中国上海市浦东新区金桥出口加工区金吉路789号 电话: (86)21-5059988

技术咨询

欧姆龙自动化(中国)有限公司 地址: 中国上海市浦东新区银城中路200号中银大厦211室 电话: (86)21-5307-2222

技术咨询热线: 400-820-4535 网址: http://www.fa.omron.com.cn

E5CC-U-800

Digital Controller



EN INSTRUCTION MANUAL

Thank you for purchasing the OMRON E5CC-U Digital Controller.

This manual describes the functions, performance, and application methods needed for optimum use of the product. Please observe the following items when using the product.

- This product is designed for use by qualified personnel with a knowledge of electrical systems.
- Before using the product, thoroughly read and understand this manual to ensure correct use.
- Keep this manual in a safe location so that it is available for reference whenever required.

OMRON Corporation

GAI Rights Reserved

Refer to the E5C Digital Controllers User's Manual (Man. No. H174) for detailed application procedures.

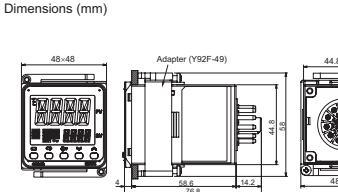
Safety Precautions

Warning Symbols

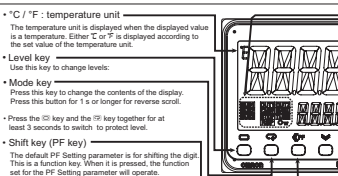
Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or property damage. Read this manual carefully before using the product.

Wiring

Dimensions (mm)



Names of Parts on Front Panel



Operation Menu

Input Type

Input type	Input	Setting	Setting range
Temperature input	Pt100	0	-200 to 500
		1	-199.9 to 500.0
		2	0.0 to 100.0
		3	-199.9 to 500.0
		4	0.0 to 100.0
		5	-200 to 1500
		6	-199.9 to 1500.0
		7	-100 to 1500
		8	-200 to 400.0
		9	-199.9 to 400.0
Analog input	J1P100	0	0 to 20mA
		1	0 to 20mA
		2	0 to 20mA
		3	0 to 20mA
		4	0 to 20mA
		5	0 to 20mA
		6	0 to 20mA
		7	0 to 20mA
		8	0 to 20mA
		9	0 to 20mA
Voltage input	J1V100	0	0 to 50mV
		1	0 to 50mV
		2	0 to 50mV
		3	0 to 50mV
		4	0 to 50mV
		5	0 to 50mV
		6	0 to 50mV
		7	0 to 50mV
		8	0 to 50mV
		9	0 to 50mV

*The default is "5".
 *5:ERR will be displayed when a platinum resistance thermometer is mistakenly connected while input type is not set for it. To clear the 5:ERR display, correct the wiring and cycle the power supply.

Alarms

Setting	Alarm type	Alarm output function
0	No alarm function	Output off
1	Deviation upper/lower limit	Output on
2	Deviation upper limit	Output on
3	Deviation lower limit	Output on
4	Deviation upper/lower range	Output on
5	Deviation upper/lower limit standby sequence ON	Output on
6	Deviation upper limit standby sequence ON	Output on
7	Deviation lower limit standby sequence ON	Output on
8	Absolute value upper limit	Output on
9	Absolute value lower limit	Output on
10	Absolute value upper limit standby sequence ON	Output on
11	Absolute value lower limit standby sequence ON	Output on
12	LBA (only for alarm 1)	Output on
13	PV Change Rate Alarm	Output on
14	SP absolute value upper limit	Output on
15	SP absolute value lower limit	Output on
16	MV absolute value upper limit	Output on
17	MV absolute value lower limit	Output on

*1: Upper and lower limits can be set for parameters 1, 4 and 5 to provide for different types of alarm. These are indicated by the letter "L" and "H".
 * The default alarm type is "2"

CAUTION

Minor injury due to electric shock may occasionally occur. Do not touch the terminals while power is being supplied.

Electric shock, fire, or malfunction may occasionally occur. Do not allow metal objects, conductors, cuttings from installation work, or moisture to enter the Digital Controller.

Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury may occasionally occur.

Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.

CAUTION - Risk of Fire and Electric Shock

a) This product with the socket P2CF-11, P2CF-11(E) or P3GA-11 is listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.

b) More than one disconnect switch may be required to de-energize the equipment before servicing.

c) Signal inputs are SELV limited energy.

d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits.

e) If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.

Loose screws may occasionally result in fire. Tighten the terminal screws to the specified torque of 0.5 Nm.

Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.

A malfunction in the Digital Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Digital Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.

Suitability for Use

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product.

At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OMRON EQUIPMENT OR SYSTEM.

Precautions for Safe Use

Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse effects on the performance and functions of the product. Not doing so may occasionally result in unexpected events.

- The product is designed for indoor use only. Do not use the product outdoors. Do not use or store the product in any of the following locations.
 - Places directly subject to heat radiated from heating equipment.
 - Places subject to splashing liquid or oil from atmosphere.
 - Places subject to direct sunlight.
 - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
 - Places subject to intense temperature change.
 - Places subject to icing and condensation.
 - Places subject to vibration and large shocks.
 - Places subject to strong and condensation.
- Use the product within the rated temperature and humidity ranges. Provide forced-cooling if required.
- To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
- Be sure to wire properly with correct polarity of terminals.
- Use the specified size of crimped terminals (M3.5, with 7.2 mm or less) for wiring. To connect bare wires to the terminal block, use copper braided or solid wires with a gauge of AWG24 to AWG14 (equal to cross-sectional area of 0.25 to 2.08 mm²). (The stripping length is 5 to 6 mm.) Up to two wires of same size and type, or two crimped terminals can be inserted into a single terminal.
- Do not wire the terminals which are not used.
- Allow as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
- Use this product within the rated load and power supply.
- Be sure to wire properly with correct polarity of terminals.
- Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
- Make sure that the Digital Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
- When executing self-tuning, turn the load and the unit ON simultaneously, or turn the load ON before you turn the controller ON.
- A switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operator and must be marked as a disconnecting means for this unit.
- Wipe off any dirt from the Digital Controller with a soft dry cloth. Never use thinners, benzene, alcohol, or any cleaners that contain these or other organic solvents. Deformation or discoloration may occur.
- Design system (control panel, etc.) considering the 2 second of delay that the controller's output to be after power ON.
- The output will turn OFF when you move to the Initial Setting Level. Take this into consideration when performing control.
- The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently changing data.
- When disassembling the Temperature Controller for disposal, use suitable tools.
- The terminals can reach temperatures of up to 65°C.

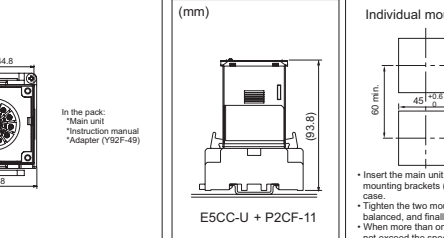
Specifications

Power supply voltage: 100 to 240 VAC, 50/60 Hz or 24 VDC
 Operating voltage range: 85 to 110% of the rated voltage
 Power consumption: 5.2 VA max. (100 to 240 VAC)
 1.6 W max. (24 VDC)

Indication accuracy (Ambient temperature: 23°C)
 Thermocouple: ±0.2% of indication value or ±2°C, whichever is greater; ±1 digit max.
 Platinum resistance thermometer: ±0.2% of indication value or ±0.8°C, whichever is greater; ±1 digit max.
 Analog input: ±0.2% FS ±1 digit max.
 Relay output: SPDT 250VAC, 3A (resistive load)
 Electrical life of relay: 100,000 operations (for driving SSR); 12,000 operations (for driving SSR)
 Linear current output: 4 to 20 mA DC, 0 to 20 mA DC Load: 500 Ω max.
 ON/OFF or P/O control: Relay outputs: SPST-NO, 250 VAC, 3 A (resistive load)
 Electrical life of relay: 100,000 operations (Avoid freezing or condensation)
 Ambient temperature: -10 to 55°C
 Ambient humidity: 25% to 85%
 Storage temperature: -25 to 65°C (Avoid freezing or condensation)
 Altitude: Max. 2,000m
 Recommended fuse: T2A, 250 VAC, time-lag, low-breaking capacity
 Weight: Approx. 100 g (Digital Controller only)
 Degree of protection: IP00
 Rear case: IP20
 Terminal section: IP00
 Installation category: IP00
 Installation category, pollution degree 2 (as per IEC 61810-1)
 Memory protection: Non-volatile memory (Number of write operations: 1,000,000)
 Long-term memory: Long-term memory (Power supply voltage)
 Short-term: 1200V+ (Power supply voltage)

Temporary overvoltage: 1200V+ (Power supply voltage)

Dimensions



Installation

Individual mounting (mm)

60 min.
45 ±0.8
45 ±0.8

Side-by-side mounting (mm)

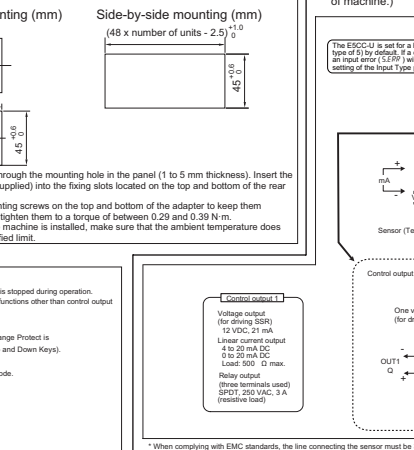
(48 x number of units - 2.5) ±0.8
45 ±0.8

Insert the main unit through the mounting hole in the panel (1 to 5 mm thickness). Insert the mounting brackets (supplied) into the slots located on the top and bottom of the rear case.

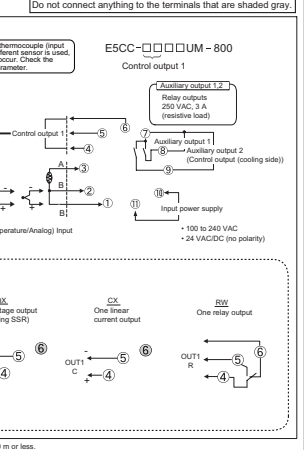
Tighten the two mounting screws on the top and bottom of the adapter to keep them balanced, and finally tighten to a torque of between 0.29 and 0.39 N·m.

When more than one machine is installed, make sure that the ambient temperature does not exceed the specified limit.

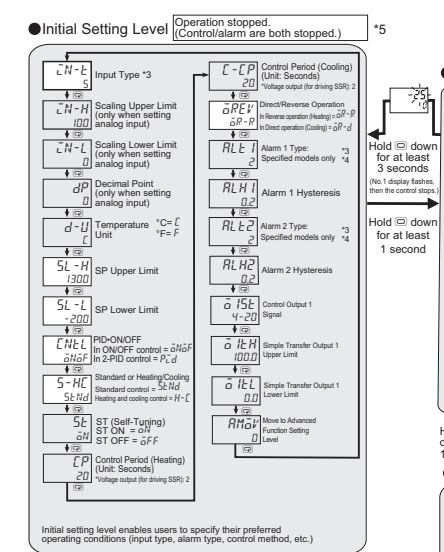
Connections



Connections



Initial Setting Level



Initial setting level enables users to specify their preferred operating conditions (input type, alarm type, control method, etc.).

*3: Refer to the adjoining tables for details of input types and alarm types.
 *4: Applicable only to models with alarm functions.
 *5: Operation is stopped when moved to the initial setting level. (control/alarms are both stopped.)
 *6: The grayed-out setting items are not displayed for some models and some settings of other setting items.
 *7: Only the value set to the rHS: Temperature Input Shift parameter is applied to the entire temperature input range. When the process value is 200°C, the process value is treated as 201.2°C after input shift if the input shift value is set to 1.2°C. The process value is treated as 198.8°C after input shift if the input shift value is set to -1.2°C.

Conformance to EN/IEC Standards

This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

이 기기는 업무용 (A 급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바랍니다. 가정외의 지역에서 사용하는 것을 목적으로 합니다.

Conformance to Safety Standards

Reinforced insulation is provided between input power supply, relay outputs, and between other terminals.

Do not allow temporary overvoltages on the primary circuit to exceed the following values:
 Short-term overvoltage: 1.200 V + (Power supply voltage)
 Long-term overvoltage: 250 V + (Power supply voltage)

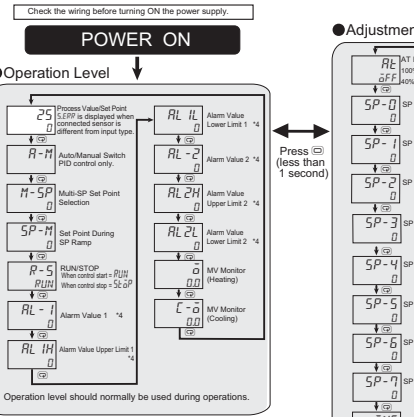
Always externally connect the recommended fuse that is specified in the Instruction Manual before you use the Digital Controller.

Analog Input
 If you input an analog voltage or current, set the Input Type parameter to the correct input type.
 Do not use the Digital Controller to measure a circuit with Measurement Category II, III, or IV.
 Do not use the Digital Controller to measure an energized circuit with a voltage that exceeds 30 Vrms or 60 VDC is applied.

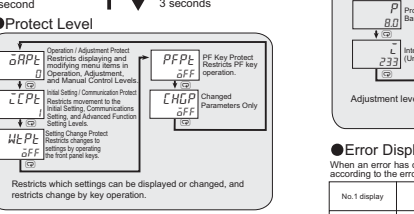
The protection provided by the Digital Controller may be impaired if the Digital Controller is used in a manner that is not specified by the manufacturer.

This product with socket P2CF-11(E) or P3GA-11 gets the UL Listing Certification. It must be used with the socket which mentioned above.

Operation Level



Protect Level

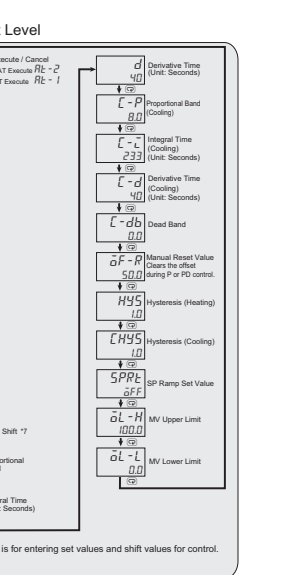


Restricts which settings can be displayed or changed, and restricts change by key operation.

Other functions

Refer to the E5C Digital Controllers User's Manual (Man. No. H174) for information on the Advanced Function Setting Level, Manual Control Level, and other functions.

Adjustment Level



Error Display (troubleshooting)

When an error has occurred, the No. 1 display shows the error code. Take necessary measure according to the error code, referring the table below.

No. 1 display	Meaning	Action	Status at error
5:ERR (5:Er)	Input error	Check the setting of the input type parameter, check the input wiring, and check for broken or shorts in the temperature sensor.	Control OFF Alarm OFF
E333 (E333)	A/D converter error	After the check of input wiring, turn the power OFF then back ON again. If the display remains the error code, the controller must be replaced. If the display is restored to normal, then a probable cause can be external short-circuiting the control system. Check for external noise.	Control OFF Alarm OFF
E111 (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the error code, the controller must be replaced. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	Control OFF Alarm OFF

If the input value exceeds the display limit (-1999 to 9999), though it is within the control range (E5C) will be displayed under -1999 and (E533) above 9999. Under these conditions, control output and alarm output will operate normally.

Refer to the E5C Digital Controllers User's Manual (Man. No. H174) for the controllable ranges.

*2: Error shown only for "Process value / Set point". Not shown for other status.

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