



Programmable Controller CJ-series

# EtherNet/IP™ Connection Guide

## OMRON Corporation

RFID Reader/Writer  
(V680S-series)

Network  
Connection  
Guide

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## 1. Related Manuals

To ensure system safety, make sure to always read and heed the information provided in all Safety Precautions and Precautions for Safe Use of manuals for each device which is used in the system.

Cat. No.	Model	Manual name
W472	CJ2M-CPU[ ] CJ2H-CPU6[ ] CJ2H-CPU6[ ]-EIP	CJ Series CJ2 CPU Unit Hardware User's Manual
W473	CJ2M-CPU[ ] CJ2H-CPU6[ ] CJ2H-CPU6[ ]-EIP	CJ Series CJ2 CPU Unit Software User's Manual
W465	CJ1W-EIP21 CJ2H-CPU6[ ]-EIP CJ2M-CPU3[ ]	EtherNet/IP™ Units Operation Manual
W446	-	CX-Programmer Operation Manual
0969584-7	W4S1-05[ ] W4S1-03B	Switching Hub W4S1-series Users Manual
Z353	V680S-HMD63-EIP V680S-HMD64-EIP V680S-HMD66-EIP	V680S Series User's Manual (EtherNet/IP™) Reader/Writer

## 2. Terms and Definitions

Term	Explanation and Definition
Node	<p>Programmable controllers and devices are connected to an EtherNet/IP network via EtherNet/IP ports. EtherNet/IP recognizes each EtherNet/IP port connected to the network as one node.</p> <p>When a device with two EtherNet/IP ports is connected to the EtherNet/IP network, EtherNet/IP recognizes this device as two nodes. EtherNet/IP achieves the communications between programmable controllers or the communications between programmable controllers and devices by exchanging data between these nodes connected to the network.</p>
Tag	<p>A minimum unit of the data that is exchanged on the EtherNet/IP network is called a tag. The tag is defined as a network variable or as a physical address, and it is allocated to the memory area of each device.</p>
Tag set	<p>In the EtherNet/IP network, a data unit that consists of two or more tags can be exchanged. The data unit consisting of two or more tags for the data exchange is called a tag set. Up to eight tags can be configured per tag set for OMRON programmable controllers.</p>
Tag data link	<p>In EtherNet/IP, a tag and a tag set can be exchanged cyclically between nodes without using a user program. This standard feature on EtherNet/IP is called a tag data link.</p>
Connection	<p>A connection is used to exchange data as a unit within which data concurrency is maintained. The connection consists of tags or tag sets. Creating the concurrent tag data link between the specified nodes is called a "connection establishment". When the connection is established, the tags or tag sets that configure the connection are exchanged between the specified nodes concurrently.</p>
Connection type	<p>There are two kinds of connection types for the tag data link connection, one is a multi-cast connection and the other is a unicast (point-to-point) connection. The multi-cast connection sends an output tag set in one packet to multiple nodes. The unicast connection separately sends one output tag set to each node. Therefore, multi-cast connections can decrease the communications load if one output tag set is sent to multiple nodes.</p>
Originator and Target	<p>To perform tag data links, one node requests the opening of a communications line called a "connection".</p> <p>The node that requests to open the connection is called an "originator", and the node that receives the request is called a "target".</p>
Tag data link parameter	<p>The tag data link parameter is the setting data to perform the tag data link. It includes the data to set tags, tag sets, and connections.</p>

EDS file	A file that describes the number of I/O points for the EtherNet/IP device and the parameters that can be set via EtherNet/IP.
Operation mode (RFID Reader/Writer)	<p>V680S-series RFID Reader/Writer has three operation modes: Run Mode, Safe Mode, and Slave Mode.</p> <ul style="list-style-type: none"> <li>■Run Mode           <p>An operation mode that performs in the commands from the host device.</p> </li> <li>■Safe Mode           <p>An operation mode that starts with fixed IP settings when you do not remember the IP address that is set in RFID Reader/Writer.</p> </li> <li>■Slave Mode           <p>An operation mode that performs according to instructions from the Master Reader/Writer when you use the multi-Reader/Writer functions.</p> </li> </ul>
Communications option (RFID Reader/Writer)	<p>V680S-series Reader/Writer has three communications options to communicate with RF Tags: Once, Repeat, and FIFO Repeat.</p> <ul style="list-style-type: none"> <li>■Once           <p>The Reader/Writer communicates with RF Tags for command execution requests from the host device. When the Reader/Writer is finished communicating with an RF Tag, it returns the communications results to the host device and waits for another command.</p> </li> <li>■Repeat           <p>When the Reader/Writer receives a command execution request from the host device, it automatically detects RF Tags in the communications field and communicates with them. This process is repeated until the execution request is cleared. Communications are not performed for RF Tags that have returned communications results to the host device until RF Tags leave the communications field.</p> </li> <li>■FIFO Repeat           <p>When the Reader/Writer receives a command execution request from the host device, it automatically detects RF Tags in the communications field and communicates with them. After successfully communicating with an RF Tag once, operation for that RF Tag is stopped. This process is repeated until the execution request is cleared. Communications are not performed for RF Tags that have returned communications results to the host device until the RF Tags leave the communications field.</p> </li> </ul>

## 3. Precautions

- (1) Understand the specifications of devices which are used in the system. Allow some margin for ratings and performance. Provide safety measures, such as installing safety circuit, in order to ensure safety and minimize risks of abnormal occurrence.
- (2) To ensure system safety, make sure to always read and heed the information provided in all Safety Precautions and Precautions for Safe Use of manuals for each device which is used in the system.
- (3) The user is encouraged to confirm the standards and regulations that the system must conform to.
- (4) It is prohibited to copy, to reproduce, and to distribute a part or the whole of this document without the permission of OMRON Corporation.
- (5) The information contained in this document is current as of June 2015. It is subject to change without notice for improvement.

The following notations are used in this document.



### Caution

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or property damage.



### Precautions for Correct Use

Precautions on what to do and what not to do to ensure proper operation and performance.



### Additional Information

Additional information to read as required.

This information is provided to increase understanding or make operation easier.

### Symbol



The triangle symbol indicates precautions (including warnings).  
The specific operation is shown in the triangle and explained in text.  
This example indicates a general precaution.

## 4. Overview

This document describes the procedure for connecting V680S-series RFID Reader/Writer (hereinafter referred to as RFID Reader/Writer) of OMRON Corporation (hereinafter referred to as OMRON) to CJ-series Programmable Controller + Ethernet/IP Unit (hereinafter referred to as PLC) via EtherNet/IP, and the procedure to check their connection.

Refer to *Section 6. EtherNet/IP Settings* and *Section 7. EtherNet/IP Connection Procedure* to understand the setting method and key points to perform the tag data links for EtherNet/IP.

In this document, CJ-series EtherNet/IP Unit and the built-in EtherNet/IP port of CJ-series CJ2 CPU Unit are collectively called as "EtherNet/IP Unit".



## 5. Applicable Devices and Device Configuration

### 5.1. Applicable Devices

The applicable devices are as follows:

Manufacturer	Name	Model
OMRON	CJ2 CPU Unit	CJ2[]-CPU[[]]
OMRON	EtherNet/IP Unit	CJ1W-EIP21 CJ2H-CPU6[]-EIP CJ2M-CPU3[]
OMRON	RFID Reader/Writer	V680S-HMD63-EIP V680S-HMD64-EIP V680S-HMD66-EIP



#### Precautions for Correct Use

As applicable devices above, the devices with the models and versions listed in 5.2. *Device Configuration* are actually used in this document to describe the procedure for connecting devices and checking the connection.

You cannot use devices with versions lower than the versions listed in 5.2.

To use the above devices with models not listed in 5.2. or versions higher than those listed in 5.2., check the differences in the specifications by referring to the manuals before operating the devices.



#### Additional Information

This document describes the procedure to establish the network connection. It does not provide information on operation, installation or wiring method which is not related to the connection procedure. It also does not describe the functionality or operation of the devices. Refer to the manuals or contact your OMRON representative.

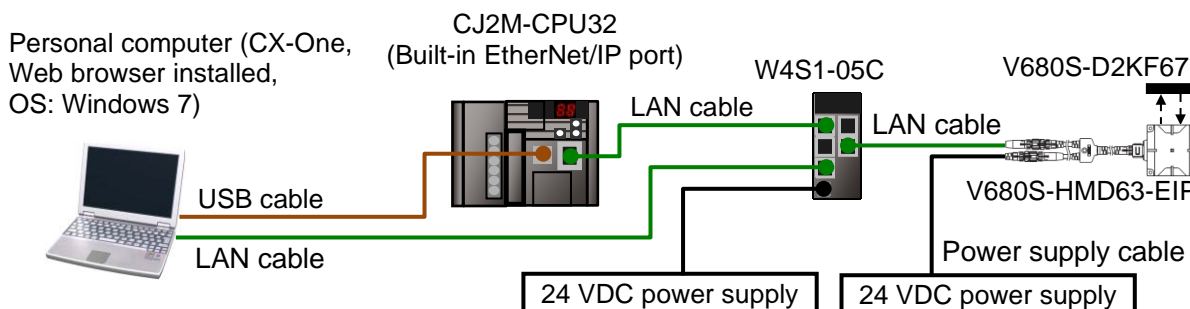


#### Additional Information

For information on applicable RF Tags, refer to the *V680S Series User's Manual (EtherNet/IP™) Reader/Writer* (Cat. No. Z353).

5.2. Device Configuration

The hardware components to reproduce the connection procedure of this document are as follows:



Manufacturer	Name	Model	Version
OMRON	CPU Unit (Built-in EtherNet/IP port)	CJ2M-CPU32	Ver.2.0 (Ver.2.12)
OMRON	Power Supply Unit	CJ1W-PA202	
OMRON	Switching hub	W4S1-05C	Ver.1.00
-	24 VDC power supply (For Switching hub)	-	
OMRON	CX-One	CXONE-AL□□C-V4 /AL□□D-V4	Ver.4.□□
OMRON	CX-Programmer	(Included in CX-One)	Ver.9.53
OMRON	Network Configurator	(Included in CX-One)	Ver.3.58
-	Personal computer (OS: Windows 7)	-	
-	Web browser	-	
-	USB cable (USB 2.0 type B connector)	-	
-	LAN cable (STP (shielded, twisted-pair) cable of Ethernet category 5 or higher)	-	
OMRON	RFID Reader/Writer	V680S-HMD63-EIP	Ver.3.00
OMRON	RF Tag	V680S-D2KF67	
OMRON	LAN cable (With M12/RJ45 connector) (RFID Reader/Writer)	XS5W-series	
OMRON	Power supply cable (With M12 connector) (For RFID Reader/Writer)	XS2F-series	
-	24 VDC power supply (For RFID Reader/Writer)	-	



Precautions for Correct Use

Update CX-Programmer and Network Configurator to the version specified in this clause or higher version.

If you use a version lower than the one specified in this clause, the procedures described in Section 7. and subsequent sections may not be applicable. In that case, use the equivalent procedures described in this document by referring the *CX-Programmer Operation Manual* (Cat. No. W446) and *Network Configurator Online Help*.



### **Additional Information**

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For information on a web browser to use, refer to *Section 6. Browser Interface* of the *V680S Series User's Manual (EtherNet/IP™) Reader/Writer* (Cat. No. Z353).

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### **Additional Information**

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For specifications of 24 VDC power supply available for Switching hub, refer to the *Switching Hub W4S1-series Users Manual* (Cat. No. 0969584-7).

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### **Additional Information**

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For specifications of 24 VDC power supply available for RFID Reader/Writer, refer to the *V680S Series User's Manual (EtherNet/IP™) Reader/Writer* (Cat. No. Z353).

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### **Additional Information**

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The system configuration in this document uses USB for the connection between Personal computer and PLC. For information on how to install USB driver, refer to *A-5 Installing the USB Driver* of the *CJ-series CJ2 CPU Unit Hardware User's Manual* (Cat. No. W472).

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## 6. EtherNet/IP Settings

This section describes specifications of parameters and the tag data link allocation that are set in this document.

This document explains the settings and the connection procedures in a case where a data size to use for tag data links is 40 bytes. However, you can also select other bytes: 264, 520, and 1032 as a data size. For use of other data sizes, refer to *Section 9. Appendix Setting the Tag Data Links*.

Hereinafter, RFID Reader/Writer is referred to as "Destination Device" in some descriptions.

### 6.1. Parameters

The parameter settings that are set in this document are as follows:

#### 6.1.1. Communication Settings of Personal Computer

RFID Reader/Writer is set by using the Ethernet communications in a web browser of Personal computer. The parameters for Personal computer and RFID Reader/Writer required for Ethernet communications are shown below.

Item	Personal computer for settings	RFID Reader/Writer
IP address	192.168.1.100	192.168.1.200 (default)
Subnet mask	255.255.255.0	255.255.255.0 (default)

#### 6.1.2. EtherNet/IP Communications Settings

The parameters required for connecting PLC and RFID Reader/Writer via EtherNet/IP are shown below.

Item	PLC (node 1)	RFID Reader/Writer (node 2).
Unit number	0	-
Node address	1	2
IP address	192.168.250.1	192.168.250.2
Subnet mask	255.255.255.0	255.255.255.0
Communications option	-	Once (default)

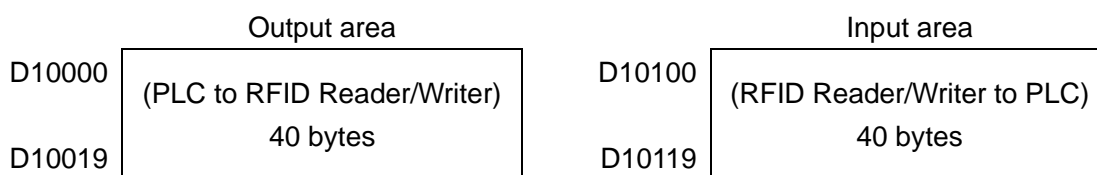


#### Additional Information

For information on the communications options for RFID Reader/Writer, refer to the *V680S Series User's Manual (EtherNet/IP™) Reader/Writer (Cat. No. Z353)*.

## 6.2. Allocating the Tag Data Links

The following provides the detailed settings of the tag data link allocation for RFID Reader/Writer.



### ■Details on output area

Address	Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
D10000		Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	Resv	EXE
D10001		Command Code															
D10002		Command Parameter 1															
D10003		Command Parameter 2															
D10004		Command Data															
:																	
D10019																	

### ■Details on input area

Address	Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
D10100		Resv	Resv	Resv	Resv	Resv	Resv	Resv	RF_W AR	SYS_ ERR	RF_E RR	CMD_ ERR	FRIC	ERR	NOR M	BUSY	READ Y
D10101		Error Code															
D10102		Response Information 1															
D10103		Response Information 2															
D10104		Response Data															
:																	
D10119																	



### Additional Information

For the allocation of tag data links of RFID Reader/Writer, refer to *Memory Assignments* in *EtherNet/IP Communications Protocol in Section 5. Host Communications Specifications* of the *V680S Series User's Manual (EtherNet/IP™) Reader/Writer* (Cat. No. Z353).

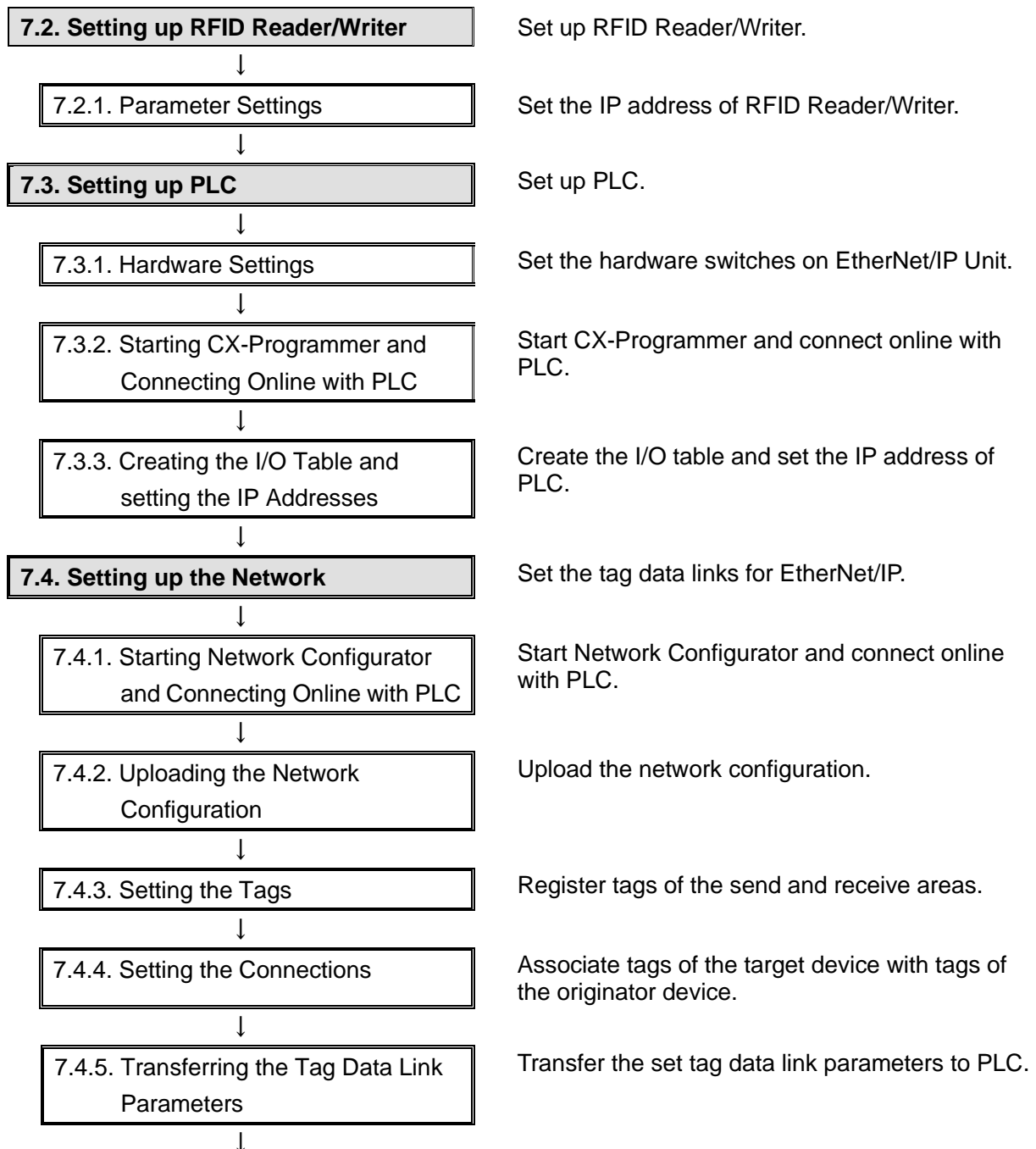
## 7. EtherNet/IP Connection Procedure

This section describes the procedure for connecting RFID Reader/Writer and PLC on the EtherNet/IP network.

This document provides the explanation of the procedure for setting up PLC and RFID Reader/Writer based on the factory default setting. For the initialization, refer to *Section 8. Initialization Method*.

### 7.1. Work Flow

Take the following steps to set the tag data links for EtherNet/IP.



### 7.5. Checking the EtherNet/IP Communications

Check that EtherNet/IP tag data links are operated normally.



#### 7.5.1. Checking the Connection Status

Check the connection status of EtherNet/IP.



#### 7.5.2. Checking the Sent and Received Data

Check that the correct data are sent and received.

## 7.2. Setting up RFID Reader/Writer

Set up RFID Reader/Writer.

### 7.2.1. Parameter Settings

Set the IP address of RFID Reader/Writer.

Set the IP address of Personal computer to *192.168.1.100*.

A web browser is used in the parameter settings for RFID Reader/Writer.

Check if you can use a web browser on Personal computer.



#### Precautions for Correct Use

Set the parameters for RFID Reader/Writer by using the Ethernet communications of Personal computer.

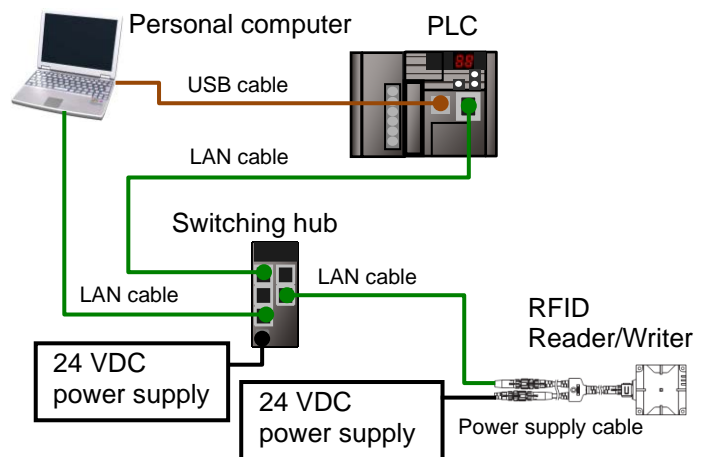
Note that you may need to change the settings of Personal computer depending on the status of Personal computer.



#### Precautions for Correct Use

If RFID Reader/Writer was changed from the factory default setting, make sure to start in Safe Mode. The IP address is always 192.168.1.200. For information on starting in Safe Mode, refer to *Connector* in *Section 2. Names and Functions of Components of the V680S Series User's Manual (EtherNet/IP™) Reader/Writer (Cat. No. Z353)*.

- 1 Make sure that the power supply to the each device is OFF.  
Connect Personal computer, PLC, and RFID Reader/Writer with LAN cables via Switching hub by referring to the right figure.  
Connect Personal computer to PLC with a USB cable.  
Connect 24 VDC power supplies separately to Switching hub and RFID Reader/Writer.



- 2 Turn ON the power supply to Personal computer, RFID Reader/Writer, and Switching hub.



### 3 Set the IP address of Personal computer to 192.168.1.100.

\*Take the following procedure to change the IP address of Personal computer.

(1) Start Personal computer and login as administrator. Then open Control Panel from the start menu, select **Network and Internet - Network and Sharing Center - Change Adapter Settings**, and double-click **Local Area Connection**.

\*The operating procedure may differ depending on the environment of Personal computer.

(2) The Local Area Connection Status Dialog Box is displayed. Click **Properties**.

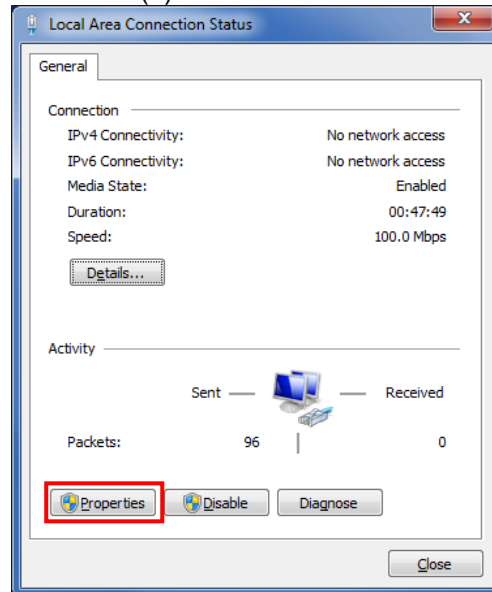
(3) The Local Area Connection Properties Dialog Box is displayed. Select **Internet Protocol Version 4 (TCP-IPv4)**, and click **Properties**.

\*The display differs depending on the configuration of Personal computer.

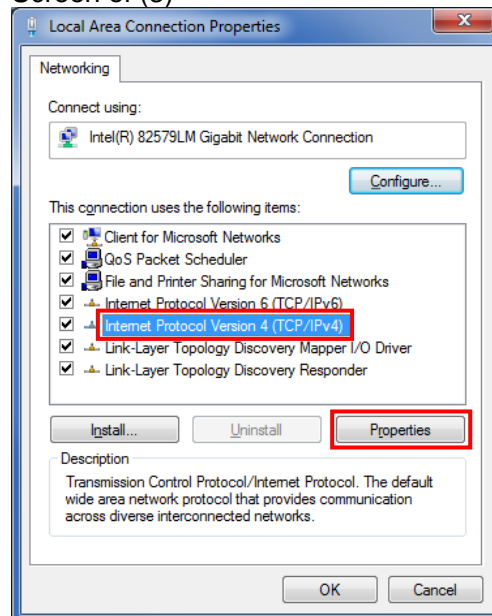
(4) The Internet Protocol Version 4 (TCP/IPv4) Properties Dialog Box is displayed. Select **Use the following IP address**, enter 192.168.1.100 as the IP address and 255.255.255.0 as the subnet mask, and click **OK**.

(5) Close all dialog boxes by clicking **Close** or **OK**.

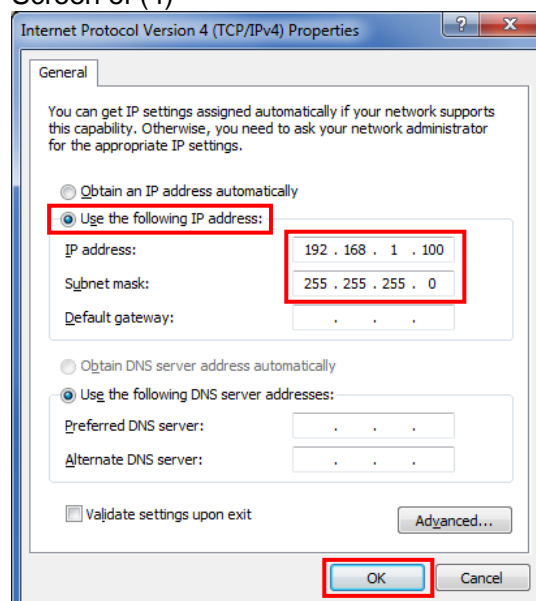
#### Screen of (2)



#### Screen of (3)



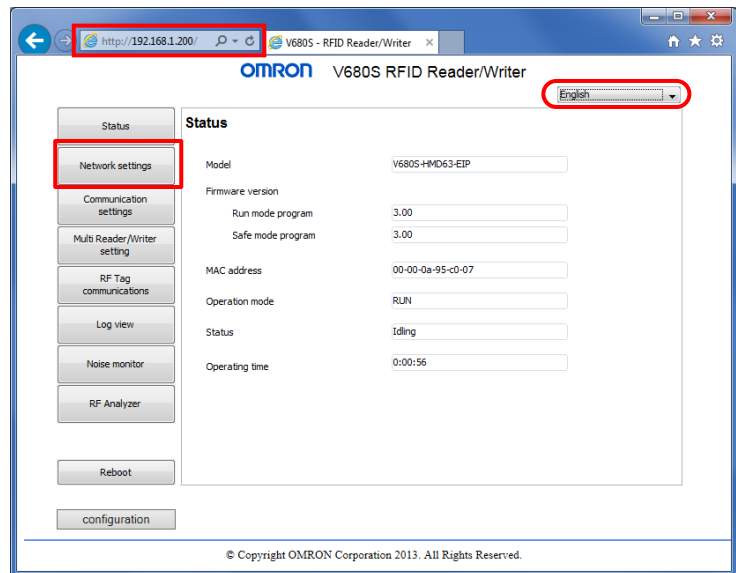
#### Screen of (4)



- 4 Start a web browser on Personal computer and type *http://192.168.1.200/* in the address bar. The setting window for V680S RFID Reader/Writer is displayed.

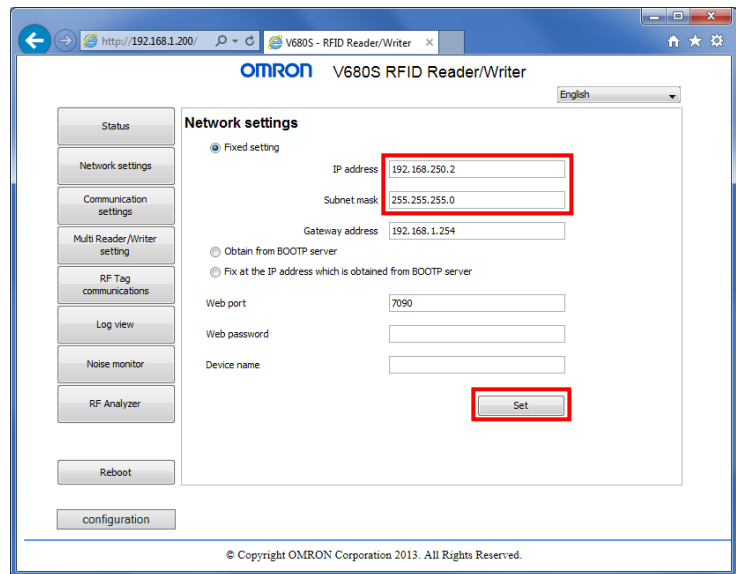
\*You can select a display language from the pull-down list which is displayed on the upper right of the browser operation window. In this document, the default language "English" is used.

Click **Network settings**.

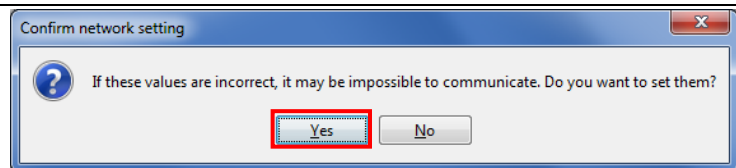


- 5 Network settings is displayed. Set the following values and click **Set**.

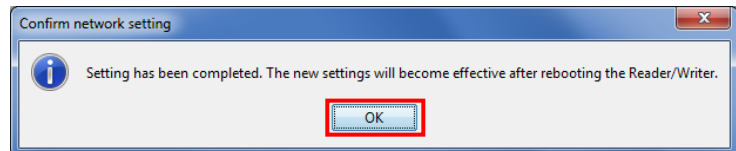
- IP address: *192.168.250.2*
- Subnet mask: *255.255.255.0*



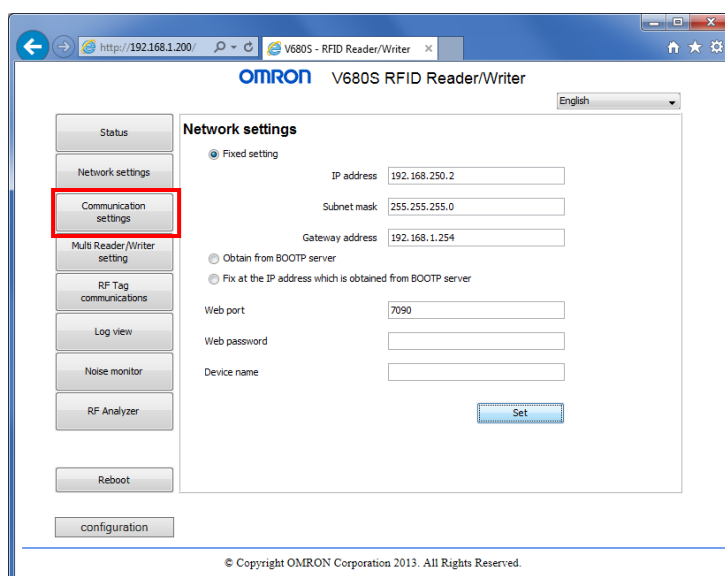
- 6 A confirmation dialog box is displayed as shown on the right. Check the contents and click **Yes**.



- 7 A confirmation dialog box is displayed as shown on the right. Check the contents and click **OK**.



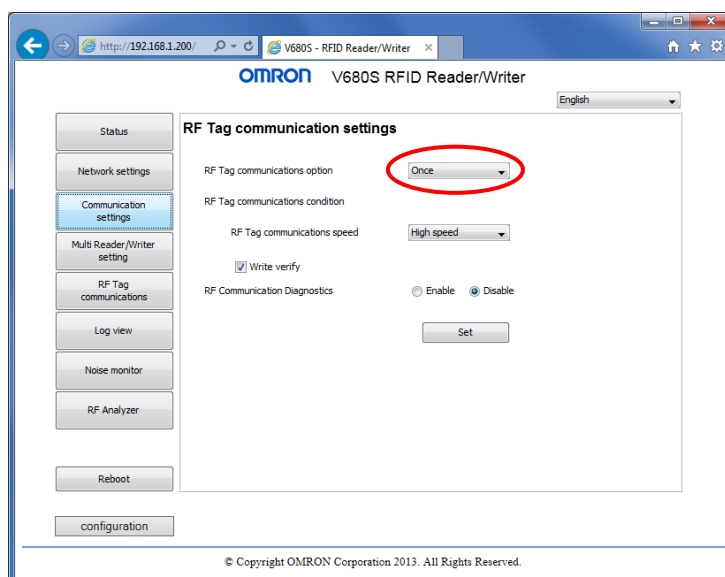
8 Click **Communication settings**.



9 RF Tag communication settings is displayed. Check that Once is selected for RF Tag communications option.

\*If RF Tag communications option is not Once, select **Once** from the pull-down list, and click **Set**. A dialog box for the setting change is displayed. Check the contents and click **OK**.

\*For details on RF Tag communications option, refer to *Communications Options in RF Tag Communications in Functions in Section 2. Names and Functions of Components of the V680S Series User's Manual (EtherNet/IP™) Reader/Writer (Cat. No. Z353)*.



10 Close the web browser.

11 Cycle the power supply to RFID Reader/Writer.

\*The settings become effective by cycling the power supply.

### 7.3. Setting up PLC

Set up PLC.

#### 7.3.1. Hardware Settings

Set the hardware switches on EtherNet/IP Unit.



#### Precautions for Correct Use

Make sure that the power supply to PLC is OFF when you perform the setting up.

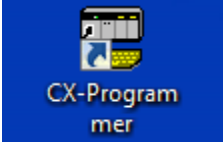
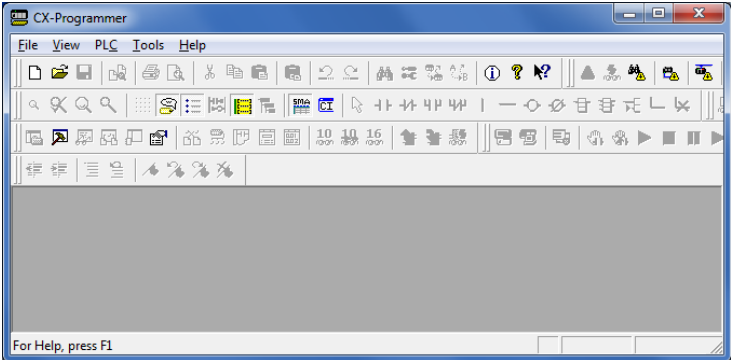
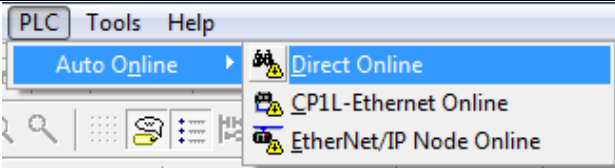
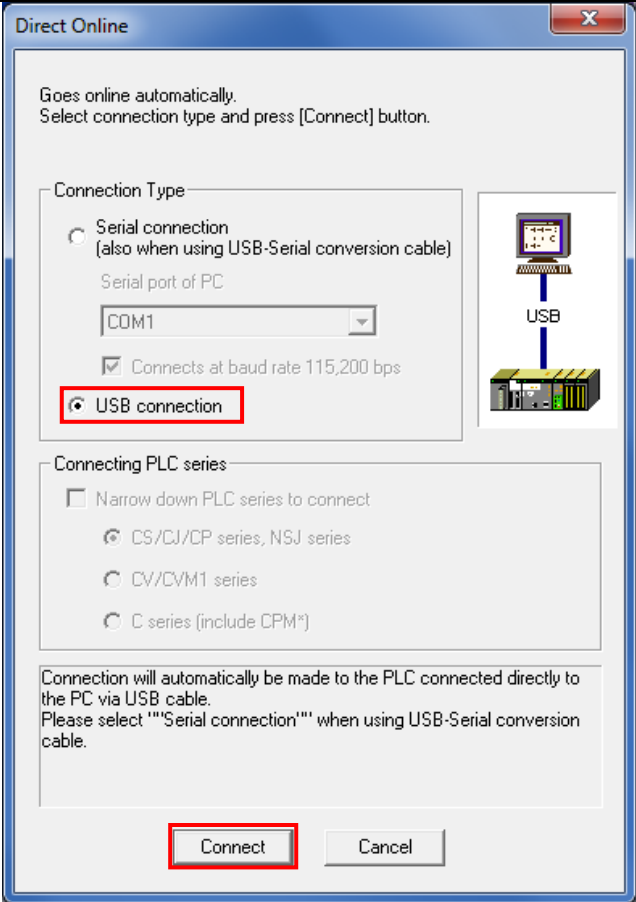
<p><b>1</b> Make sure that the power supply to PLC is OFF.</p> <p>*If the power supply is turned ON, settings may not be applicable as described in the following procedure.</p>	
<p><b>2</b> Check the positions of hardware switches on the front of EtherNet/IP Unit by referring to the right figure.</p>	
<p><b>3</b> Set the unit number setting switch to 0.</p>	<p>The unit number is used to identify individual CPU Bus Units when more than one CPU Bus Unit is mounted to the same PLC. Use a small screwdriver to make the setting, taking care not to damage the rotary switch. The unit number is factory-set to 0.</p>
<p><b>4</b> Set the node address setting switches to the following default settings.</p> <p>NODE No.x16<sup>1</sup>: 0          NODE No.x16<sup>0</sup>: 1</p> <p>*Set the IP address to 192.168.250.1.</p> <p>*By default, the first to third octets of the local IP address are fixed to 192.168.250. The fourth octet is the values that are set with the node address setting switches.</p>	<p>With the FINS communications service, when there are multiple EtherNet/IP Units connected to the Ethernet network, the EtherNet/IP Units are identified by node addresses. Use the node address switches to set the node address between 01 and FE hexadecimal (1 to 254 decimal). Do not set a number that has already been set for another node on the same network.</p> <p>The left switch sets the sixteens digit (most significant digit) and the right switch sets the ones digit (least significant digit). The node address is factory-set to 01.          Default IP address = 192.168.250.node address          With the factory-default node address setting of 01, the default IP address is 192.168.250.1.</p>

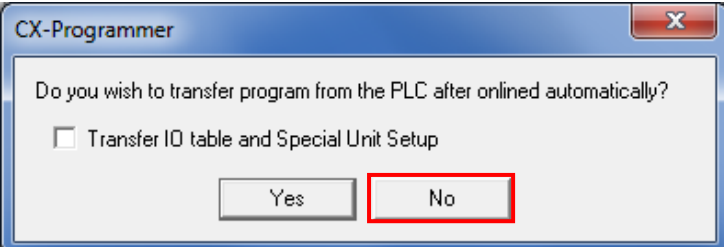
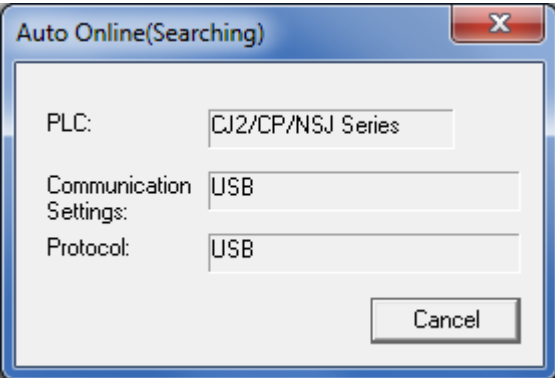

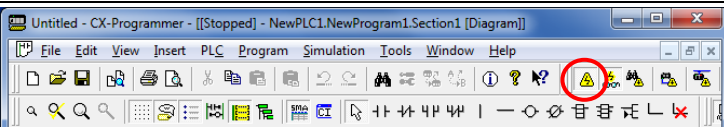
- 
- |   |  |
|---|--|
| 5 | Turn ON the power supply to PLC.   |
| 6 | The set IP address is displayed on the seven-segment LED indicators. Afterwards, the last digit of the IP address is displayed in hexadecimal during normal operation. |
-

7.3.2. Starting CX-Programmer and Connecting Online with PLC

Start CX-Programmer and connect online with PLC.

Install CX-One and a USB driver in Personal computer beforehand.

<p>1</p>	<p>Start CX-Programmer.</p> <p>*If a confirmation dialog for an access right is displayed at start, execute a selection to start.</p>	
<p>2</p>	<p>CX-Programmer starts.</p>	
<p>3</p>	<p>Select <b>Auto Online - Direct Online</b> from the PLC Menu.</p>	
<p>4</p>	<p>The Direct Online Dialog Box is displayed. Select <b>USB connection</b> for Connection Type. Click <b>Connect</b>.</p>	

5	The dialog box on the right is displayed. Check the contents and click <b>No</b> .	
6	The dialog box on the right is displayed, and CX-Programmer and PLC are automatically connected.	
7	<p>Check that CX-Programmer and PLC are normally connected online.</p> <p>*The  icon is pressed down during online connection.</p>	



### Additional Information

If an online connection cannot be made to PLC, check the cable connection.

Or, return to step 1, check the settings and repeat each step.

For details, refer to *Connecting Directly to a CJ2 CPU Unit Using a USB Cable* in Chapter 3 Communications in *PART 3: CX-Server Runtime* of the *CX-Programmer Operation Manual* (Cat. No. W446).



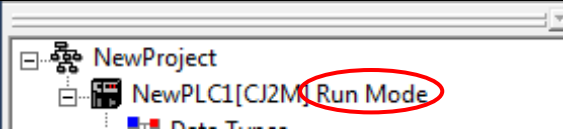
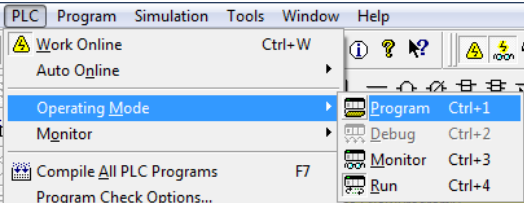
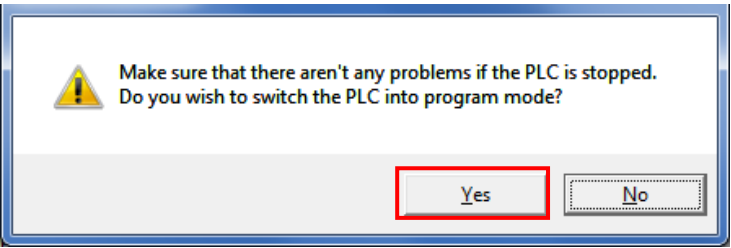
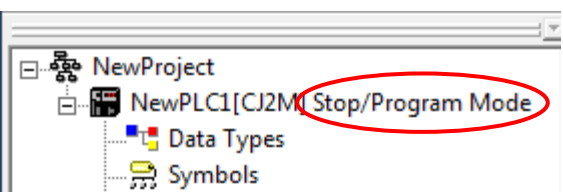
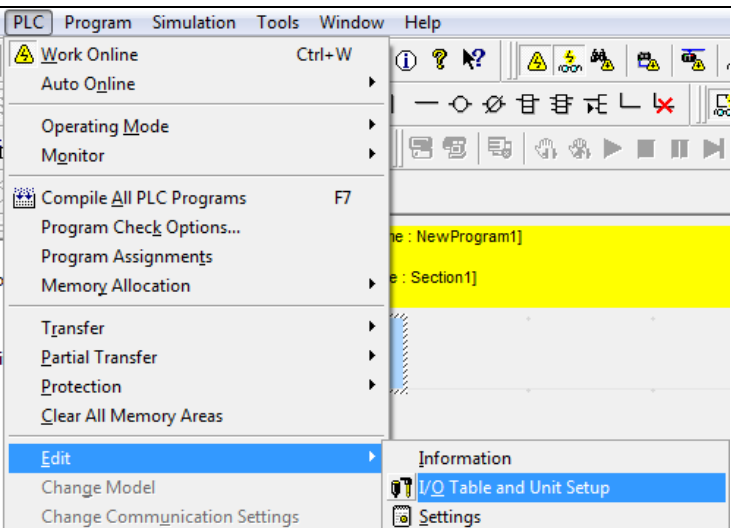
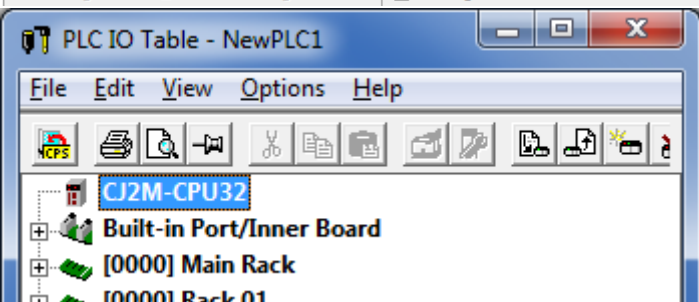
### Additional Information

The dialog boxes explained in the following procedures may not be displayed depending on the environmental setting of CX-Programmer.

For details on the environmental setting, refer to *Options and Preferences* in Chapter 3 Project Reference in *PART 1: CX-Programmer* of the *CX-Programmer Operation Manual* (Cat. No. W446). This document explains the setting procedure when *Confirm all operations affecting PLC* is selected.

7.3.3. Creating the I/O Table and setting the IP Addresses

Create the I/O table and set the IP address of PLC.

<p>1 If the operating mode of PLC is Run Mode or Monitor Mode, change it to Program Mode by following the steps below.</p> <p>(1) Select <b>Operating Mode - Program</b> from the PLC Menu of CX-Programmer.</p> <p>(2) A confirmation dialog box on the right is displayed. Check that there is no problem and click <b>Yes</b>.</p> <p>*Refer to <i>Additional Information</i> on the previous page for the settings concerning the dialog display.</p> <p>(3) Check that Stop/Program Mode is displayed on the right of the PLC model in the project workspace of CX-Programmer.</p>	   
<p>2 Select <b>Edit - I/O Table and Unit Setup</b> from the PLC Menu of CX-Programmer.</p> <p>The PLC IO Table Window is displayed.</p>	 

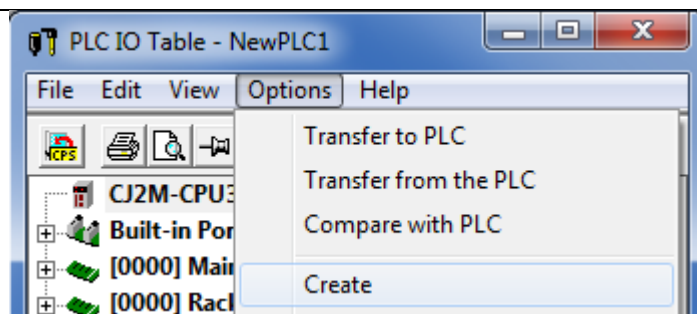




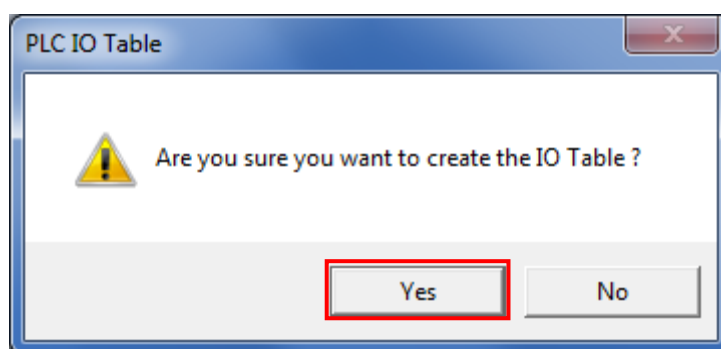
### Precautions for Correct Use

PLC will be reset after creating and transferring the I/O table in step 3 and subsequent steps. Always confirm safety before creating and transferring the I/O table.

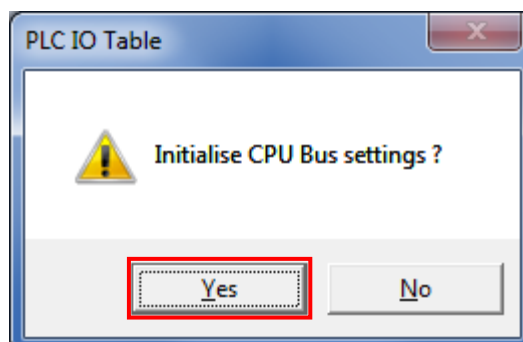
- 3 Select **Create** from the Options Menu of the PLC IO Table Window.



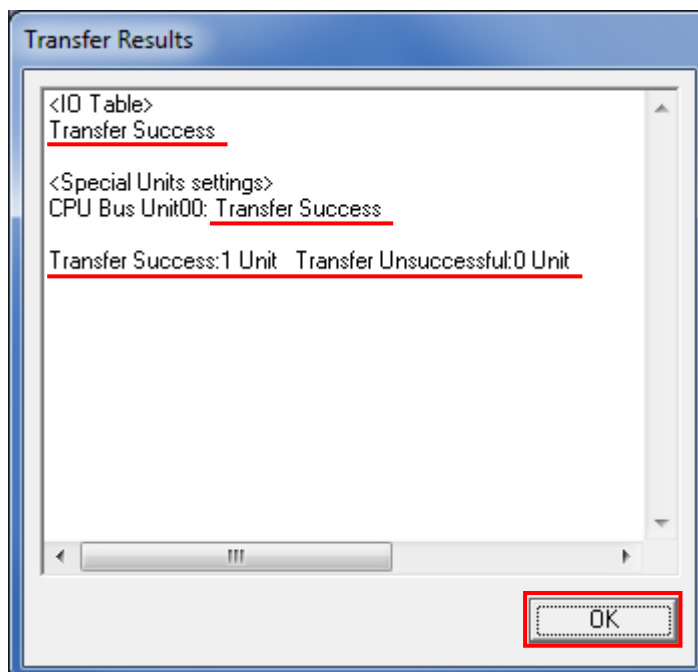
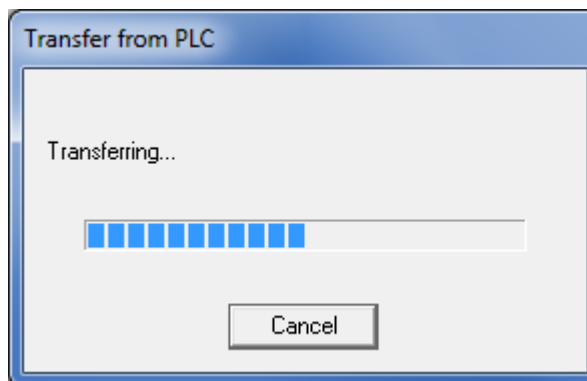
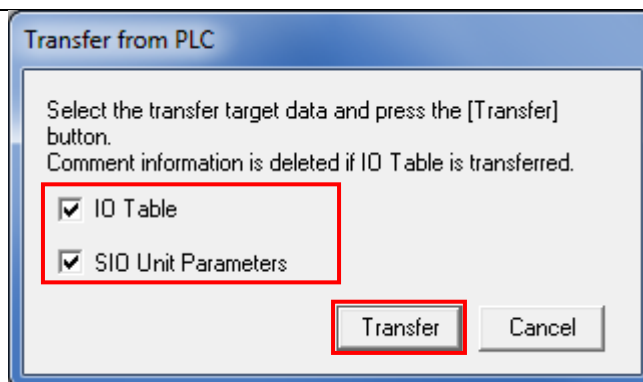
A confirmation dialog box on the right is displayed. Check that there is no problem and click **Yes**.



A confirmation dialog box on the right is displayed. Check that there is no problem and click **Yes**.



- 4 The Transfer from PLC Dialog Box is displayed. Select *I/O Table* and *SIO Unit Parameters*, and click **Transfer**.



When the transfer is completed, the Transfer Results Dialog Box is displayed.

Check that the transfer was normally executed by referring to the message in the dialog box.

When the I/O table is created normally, the dialog box displays as follows:

Transfer Success: 1 Unit

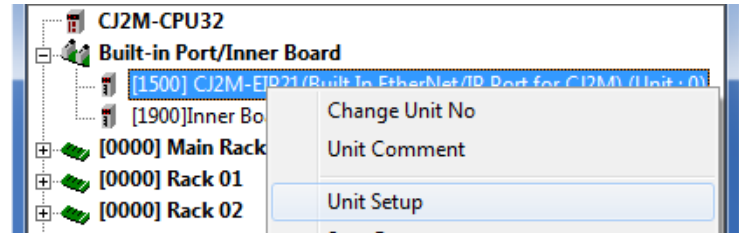
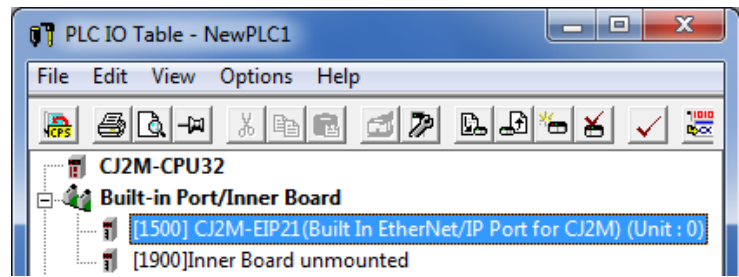
Transfer Unsuccessful: 0 Unit

Click **OK**.

- 5 On the PLC IO Table Window, click + to the left of Built-in Port/Inner Board to display CJ2M-EIP21.

\*The right figure displays CPU Unit (Built-in EtherNet/IP port) specified in 5.2. *Device Configuration*. If you use other applicable EtherNet/IP Units, the display position and name are different from this figure.

Right-click **CJ2M-EIP21** and select **Unit Setup**.



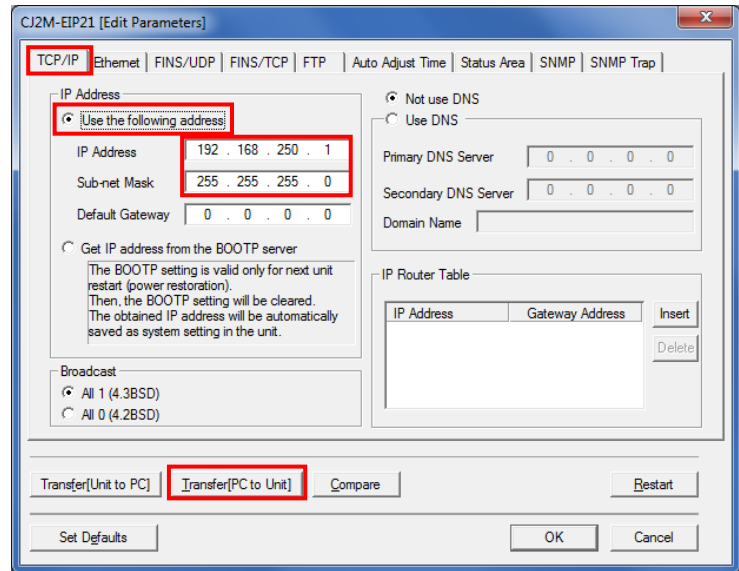
- 6 The Edit Parameters Dialog Box is displayed. Select the **TCP/IP** Tab.

Make the following settings in the IP Address Field.

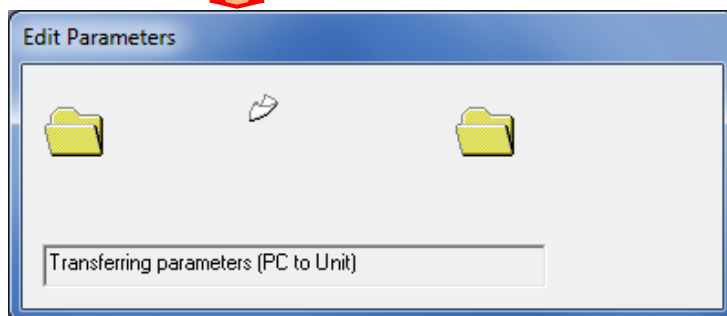
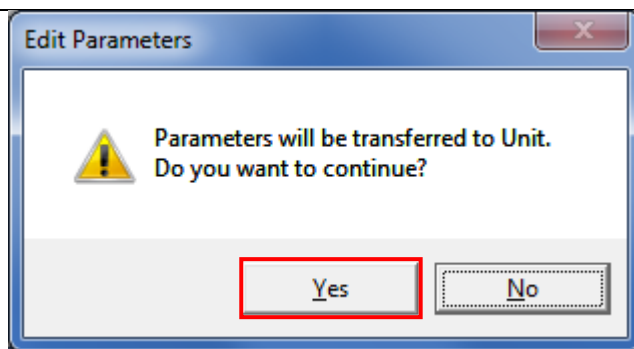
- Use the following address:
 

*Select*
- IP address: *192.168.250.1*
- Subnet mask: *255.255.255.0*

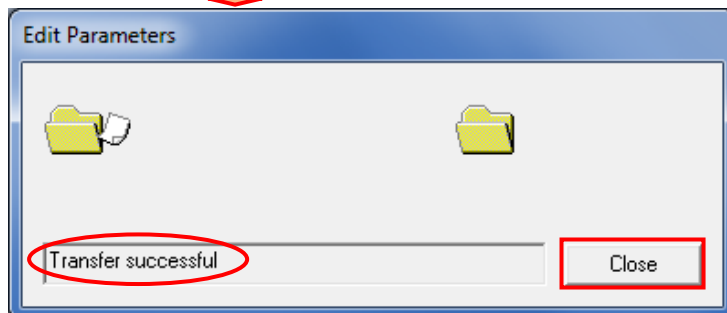
Click **Transfer[PC to Unit]**.



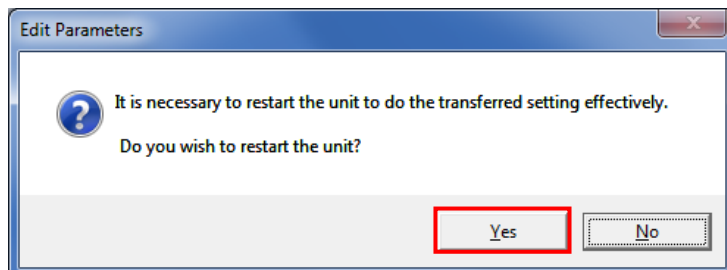
7 The dialog box on the right is displayed. Check that there is no problem and click **Yes**.



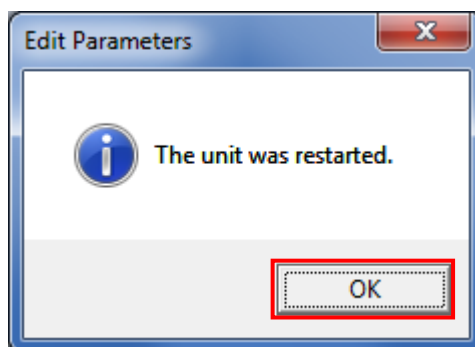
Check that a message stating "Transfer successful" is displayed, and click **Close**.



8 A confirmation dialog box is displayed. Check the contents and click **Yes**.



When the Unit is restarted, the dialog box on the right is displayed. Check the contents and click **OK**.



- 9 Click **Compare** to check that the IP address is correctly changed.

The screenshot shows the 'C12M-EIP21 [Edit Parameters]' dialog box. The 'TCP/IP' tab is selected. Under 'IP Address', the 'Use the following address' radio button is selected. The IP Address field contains '192 . 168 . 250 . 1', Sub-net Mask is '255 . 255 . 255 . 0', and Default Gateway is '0 . 0 . 0 . 0'. The 'Compare' button at the bottom is highlighted with a red rectangle.

- 10 Check that a message stating "Compare successful" is displayed, and click **Close**.

The screenshot shows the 'Edit Parameters' dialog box with a message area containing two folder icons and the text 'Compare successful' circled in red. A 'Close' button is also highlighted with a red rectangle.

- 11 Click **OK** on the Edit Parameters Dialog Box.

The screenshot shows the 'C12M-EIP21 [Edit Parameters]' dialog box, identical to the first screenshot. The 'OK' button at the bottom right is highlighted with a red rectangle.

## 7.4. Setting up the Network

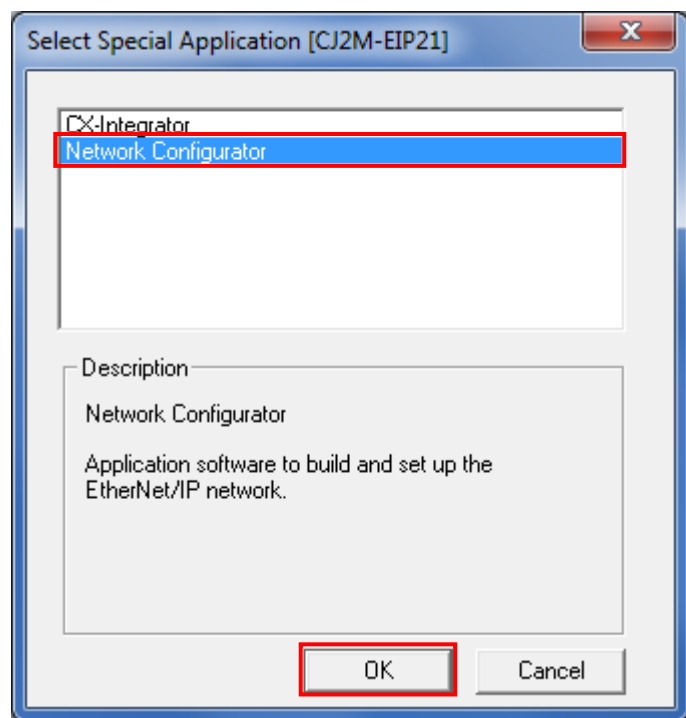
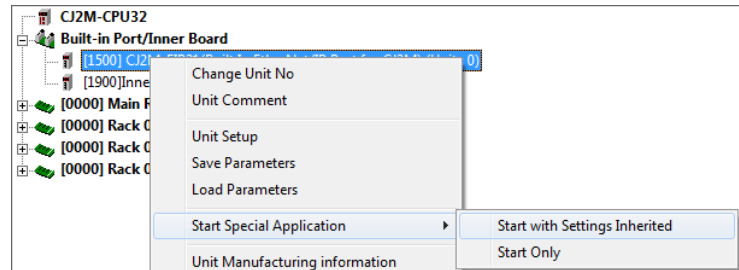
Set the tag data links for EtherNet/IP.

### 7.4.1. Starting Network Configurator and Connecting Online with PLC

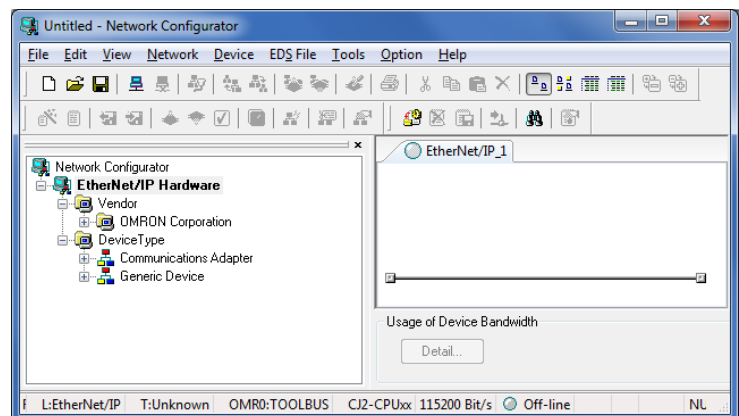
Start Network Configurator and connect online with PLC.

- 1 Right-click **CJ2M-EIP21** on the PLC IO Table Window, and select **Start Special Application - Start with Settings Inherited**.

The Select Special Application Dialog Box is displayed. Select *Network Configurator* and click **OK**.



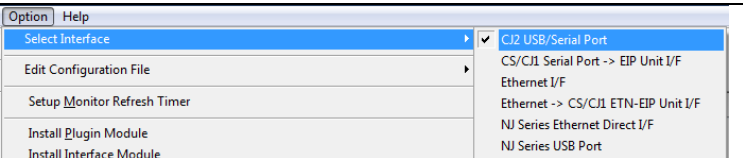
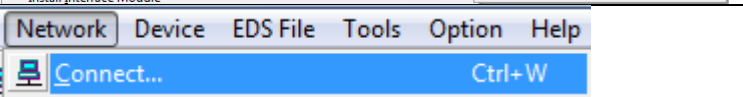
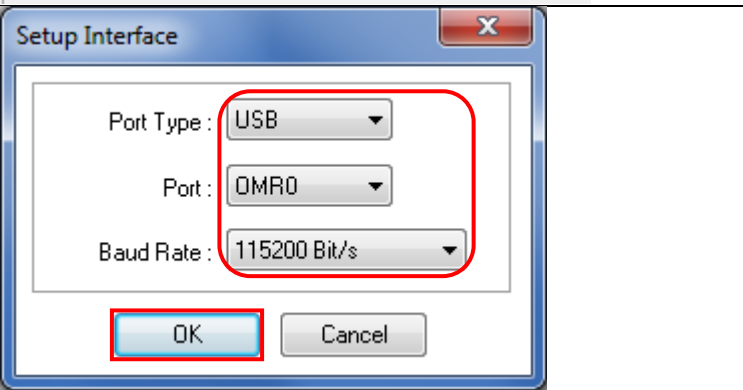
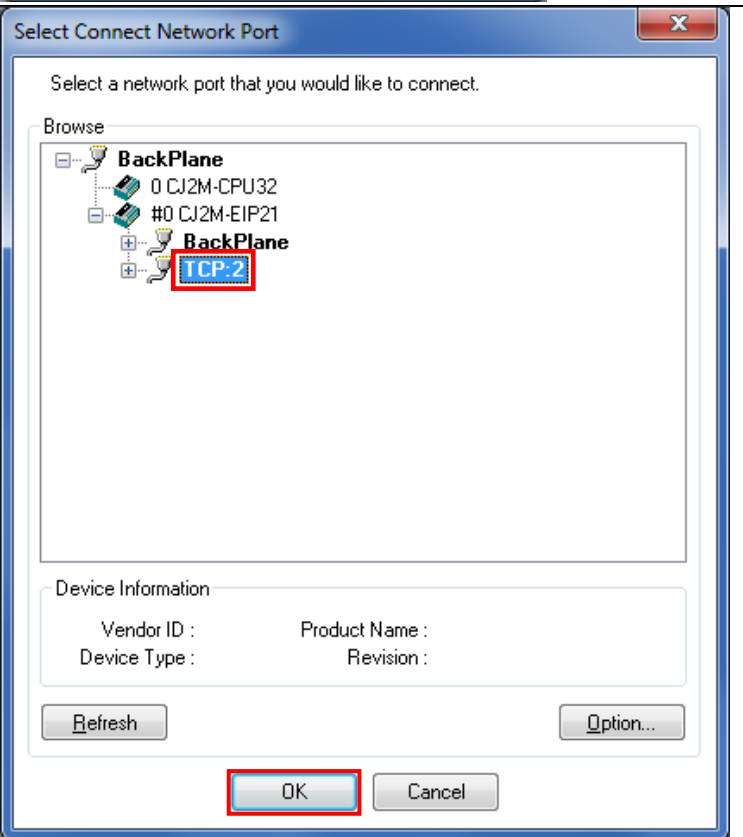
- 2 Network Configurator starts.

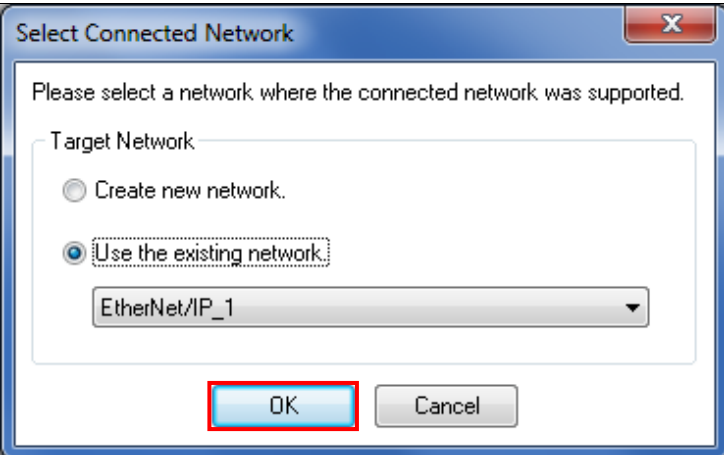
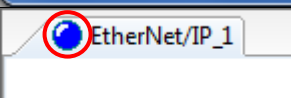




**Precautions for Correct Use**

Check that LAN cables are connected before performing the following procedure. If they are not connected, turn OFF the power supply to each device, and then connect LAN cables.

<p>3 Select <b>Select Interface - CJ2 USB/Serial Port</b> from the Option Menu.</p>	
<p>4 Select <b>Connect</b> from the Network Menu.</p>	
<p>5 The Setup Interface Dialog Box is displayed, Check that the following settings are made.          Port Type: USB          Port: OMR0          Baud Rate: 115200 Bit/s</p> <p>Click <b>OK</b>.</p>	
<p>6 The Select Connect Network Port Dialog Box is displayed. Select <b>Back Plane - CJ2M-EIP21 - TCP:2</b>.</p> <p>Click <b>OK</b>.</p>	

<p>7 The Select Connected Network Dialog Box is displayed. Check the contents and click <b>OK</b>.</p>	
<p>8 When an online connection is established normally, the color of the icon on the figure changes to blue.</p>	



### Additional Information

If an online connection cannot be made to PLC, check the cable connection.

Or, return to step 3, check the settings and repeat each step.

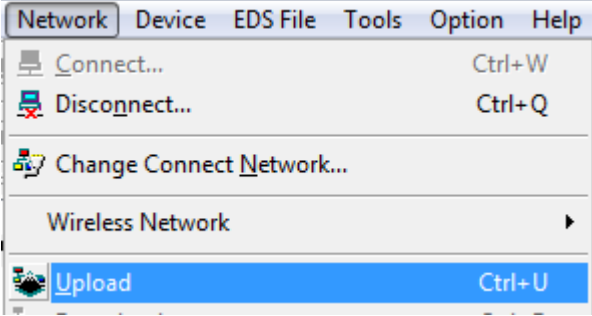
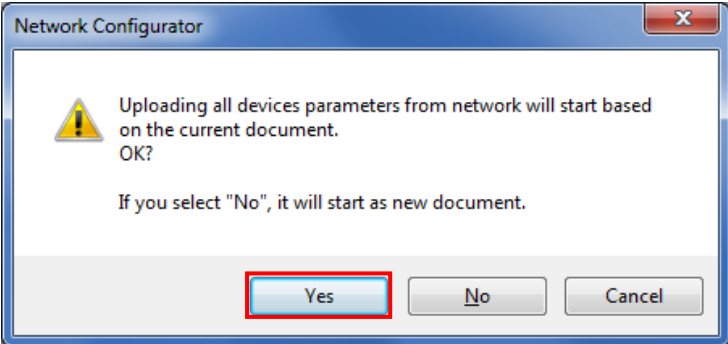
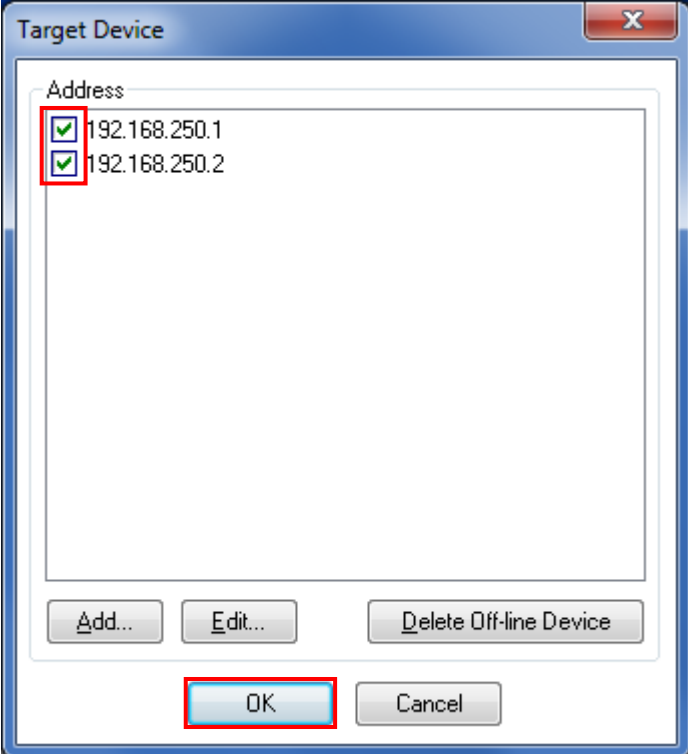
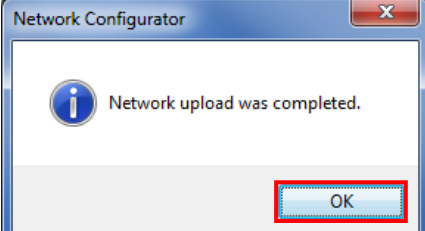
For details, refer to 6-2-9. *Connecting the Network Configurator to the Network* in Section 6.

*Tag Data Link Functions of the EtherNet/IP™ Units Operation Manual* (Cat. No. W465).



## 7.4.2. Uploading the Network Configuration

Upload the network configuration.

<p>1 Select <b>Upload</b> from the Network Menu to upload the device information on the network.</p>	
<p>2 A confirmation dialog box on the right is displayed. Check that there is no problem and click <b>Yes</b>.</p>	
<p>3 The Target Device Dialog Box is displayed. Select <i>192.168.250.1</i> and <i>192.168.250.2</i>.</p> <p>Click <b>OK</b>.</p> <p>*If 192.168.250.1 and 192.168.250.2 are not displayed on the dialog box, click <b>Add</b> to add the addresses.</p> <p>*The displayed addresses depend on the status of Network Configurator.</p>	
<p>4 The device parameters are uploaded. When uploading is completed, the dialog box on the right is displayed. Check the contents and click <b>OK</b>.</p>	

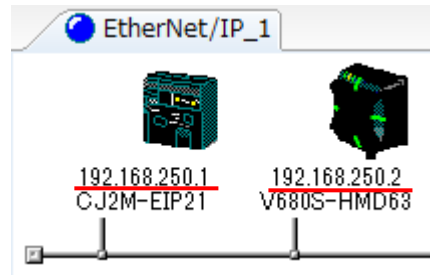
- 5 After uploading, check that the IP addresses of uploaded nodes are updated on the Network Configuration Pane as follows:

IP Address: of node 1:

192.168.250.1

IP Address of node 2:

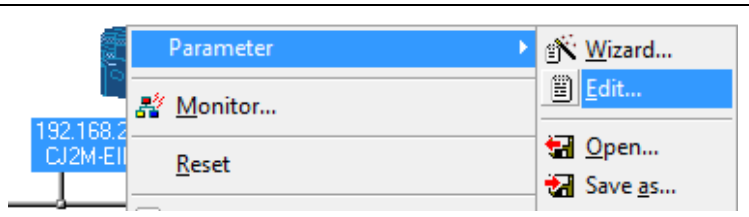
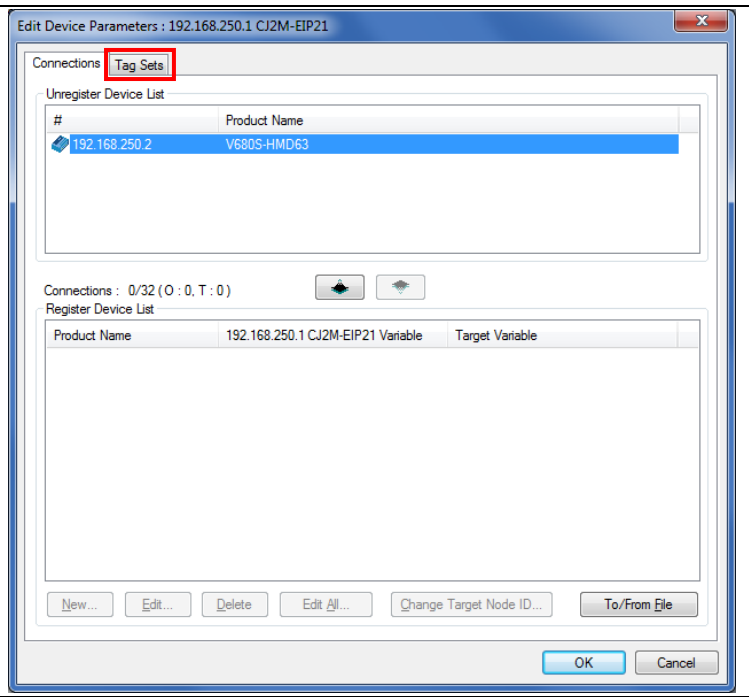
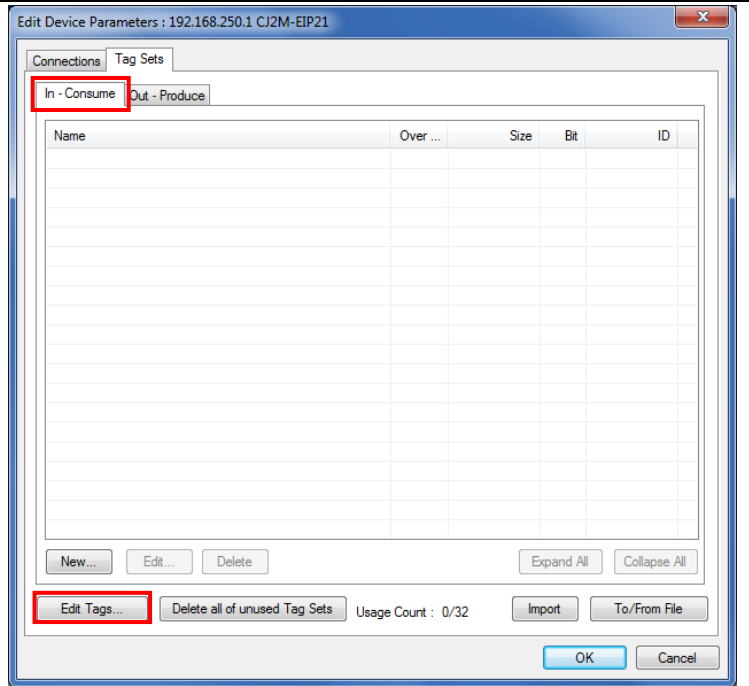
192.168.250.2



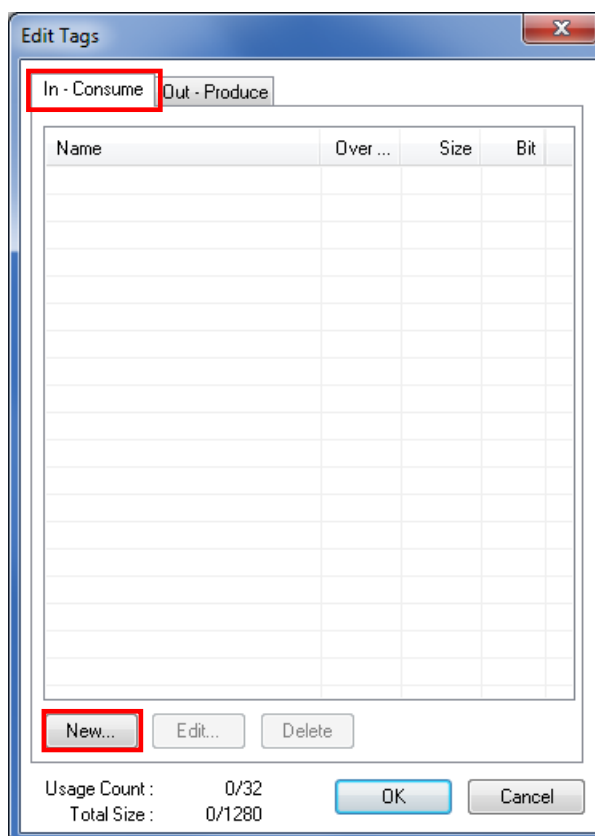
7.4.3. Setting the Tags

Register tags of the send and receive areas.

The following explains receive and send settings of the target device in order.

<p>1 On the Network Configuration Pane of Network Configurator, right-click the node 1 device and select <b>Parameter - Edit</b>.</p>	 <p>A screenshot of a context menu in the Network Configurator. The menu items are: Wizard..., Edit..., Open..., Save as..., Parameter, Monitor..., and Reset. The 'Parameter' item is highlighted with a blue arrow pointing to it.</p>
<p>2 The Edit Device Parameters Dialog Box is displayed. Select the <b>Tag Sets</b> Tab.</p>	 <p>A screenshot of the 'Edit Device Parameters' dialog box for device 192.168.250.1 CJ2M-EIP21. The 'Tag Sets' tab is selected and highlighted with a red box. Below the tab, there is an 'Unregister Device List' table with one entry: # 192.168.250.2, Product Name V680S-HMD63. Below this is a 'Connections' section showing 0/32 connections. At the bottom, there are buttons for 'New...', 'Edit...', 'Delete', 'Edit All...', 'Change Target Node ID...', and 'To/From File'. 'OK' and 'Cancel' buttons are at the bottom right.</p>
<p>3 The data on the Tag Sets Tab is displayed. Select the <b>In-Consume</b> Tab and click <b>Edit Tags</b>.</p>	 <p>A screenshot of the 'Edit Device Parameters' dialog box, showing the 'Tag Sets' tab. The 'In - Consume' sub-tab is selected and highlighted with a red box. Below it is a table with columns: Name, Over ..., Size, Bit, ID. The table is currently empty. At the bottom, there are buttons for 'New...', 'Edit...', 'Delete', 'Expand All', 'Collapse All', 'Edit Tags...' (highlighted with a red box), 'Delete all of unused Tag Sets', 'Usage Count : 0/32', 'Import', and 'To/From File'. 'OK' and 'Cancel' buttons are at the bottom right.</p>

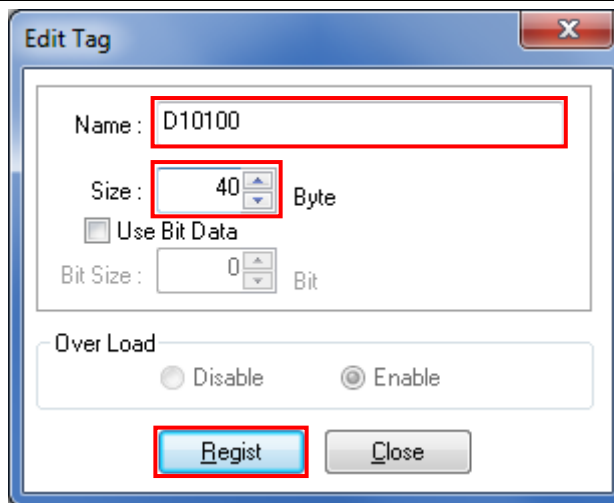
4 The Edit Tags Dialog Box is displayed. Select the **In - Consume** Tab and click **New**. Here, register an area where node 1 receives data from node 2.



5 The Edit Tag Dialog Box is displayed. Enter the following values in the parameters.

Name: *D10100*  
 (Start address of the input data to node 1)  
 Size: 40 (Bytes)

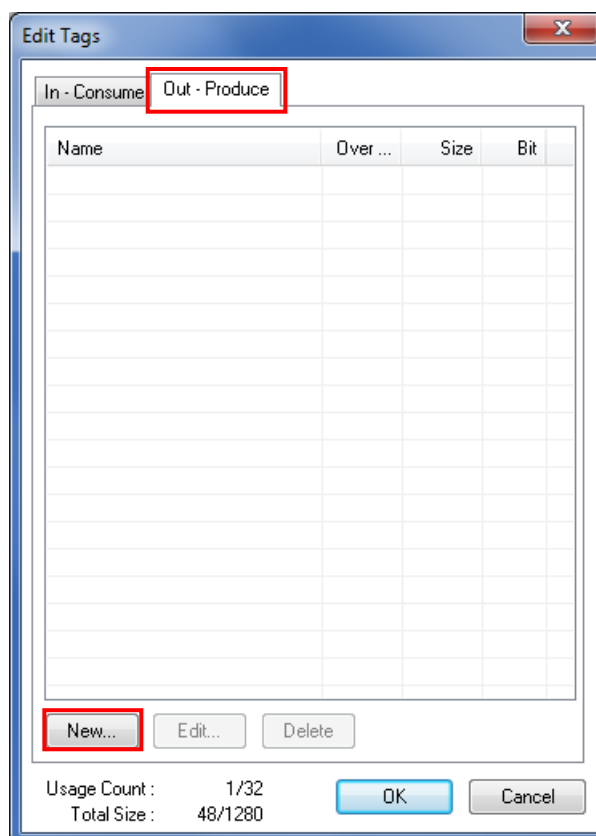
After entering, click **Regist**.



6 The Edit Tag Dialog Box is displayed again. Click **Close**.



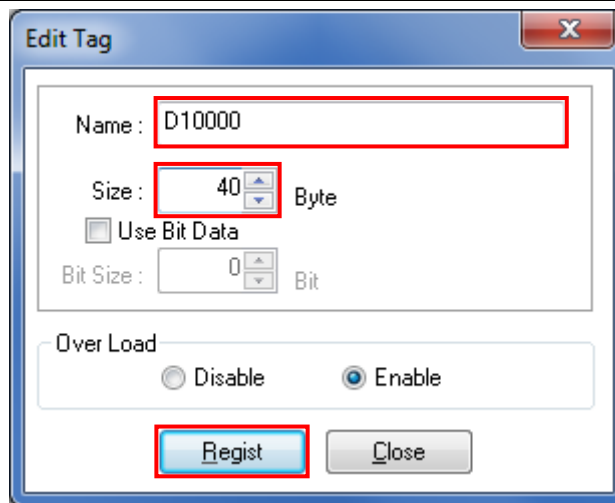
- 7 Select the **Out - Produce** Tab, and then click **New**.  
Here, register the data sent from node 1 to node 2.



- 8 The Edit Tag Dialog Box is displayed. Enter the following values in the parameters.

Name: *D10000*  
(Start address of the output data from node 1)  
Size: 40 (Bytes)

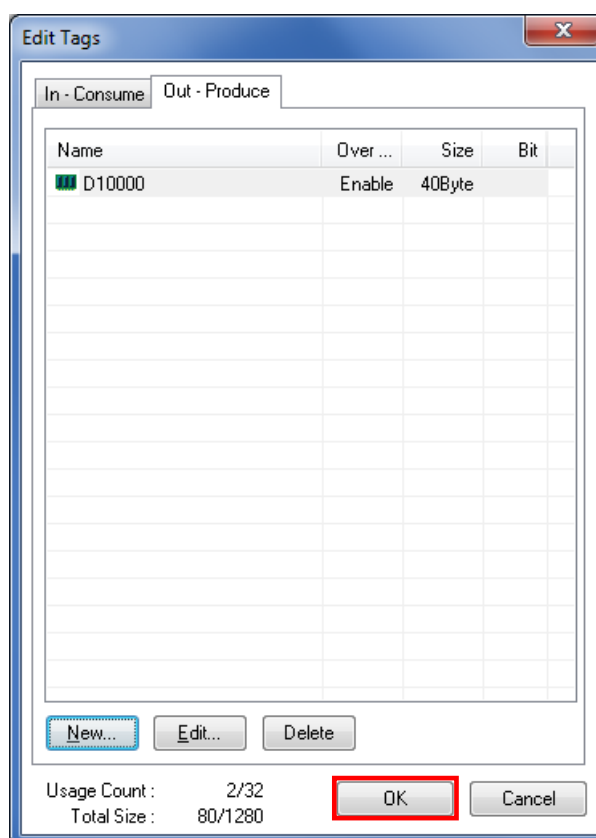
After entering, click **Regist**.



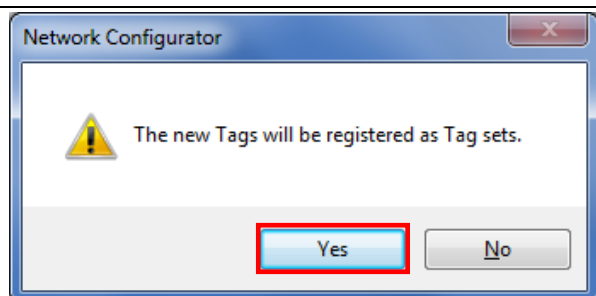
- 9 The Edit Tag Dialog Box is displayed again. Click **Close**.



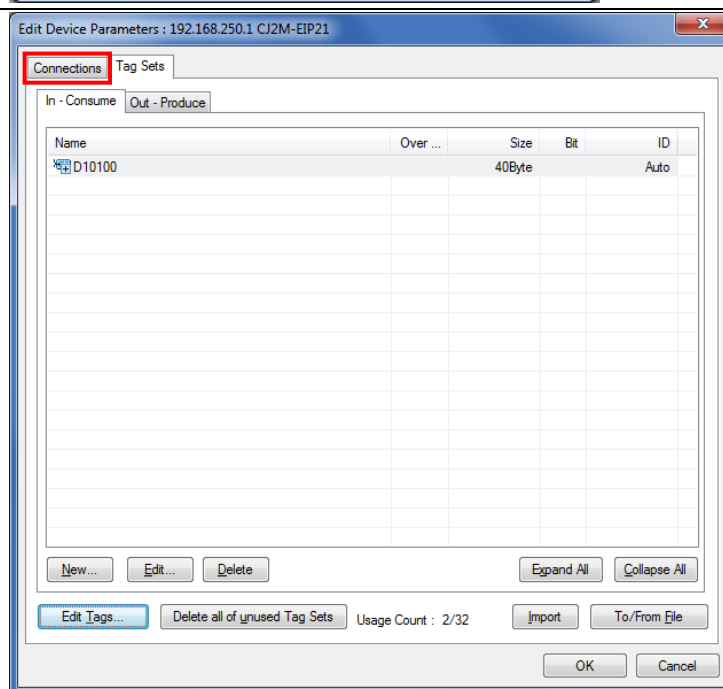
- 10 When you finish the registration, click **OK** on the Edit Tags Dialog Box.



- 11 A confirmation dialog box on the right is displayed. Check that there is no problem and click **Yes**.



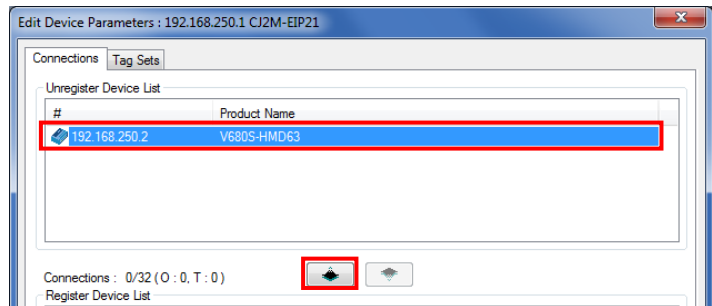
- 12 The Edit Device Parameters Dialog Box is displayed again. Select the **Connections** Tab.



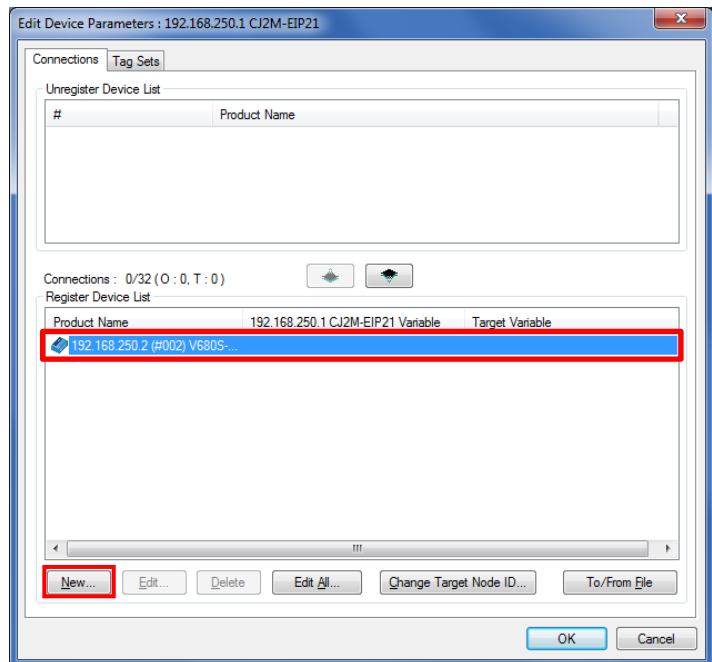
#### 7.4.4. Setting the Connections

Associate tags of the target device (that receives the open request) with tags of the originator device (that requests opening).

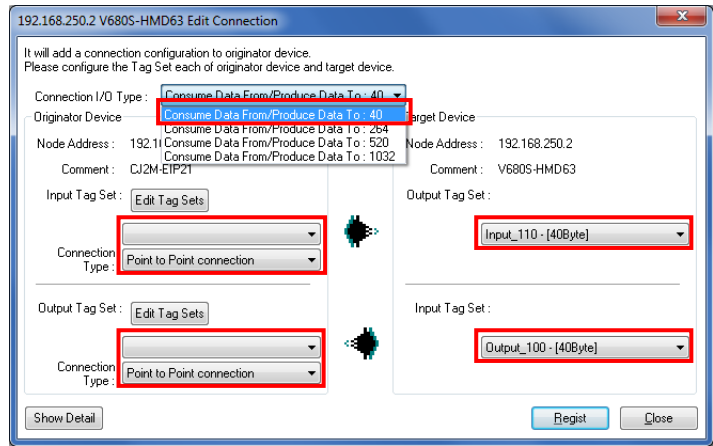
- 1 Select *192.168.250.2* in the *Unregister Device List* Field. Click the **Down Arrow** Button that is shown in the dialog box.



- 2 *192.168.250.2* is registered in the *Register Device List* Field. Select *192.168.250.2* and click **New**.



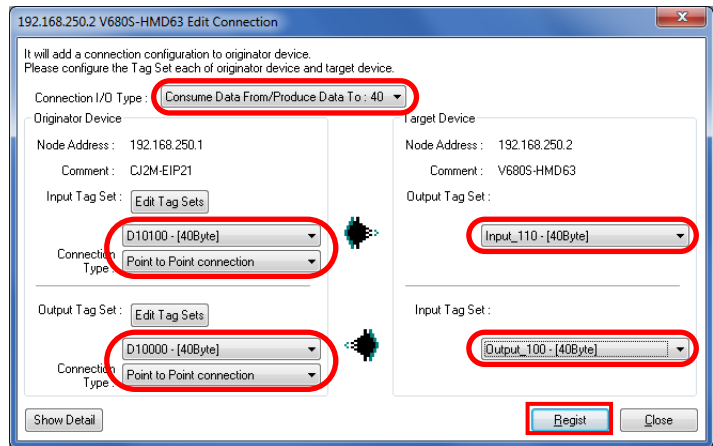
- 3 The Edit Connection Dialog Box is displayed. Select **Consume Data From/Produce Data To : 40** from the Connection I/O Type pull-down list. Set the values listed in the following table in the *Originator Device* and the *Target Device* Fields.



■ Connection configuration settings

Connection configuration		Set value
Connection I/O Type		Consume Data From / Produce Data To :40
Originator Device	Input Tag Set	D10100-[40Byte]
	Connection Type	Point to Point connection
	Output Tag Set	D10000-[40Byte]
Target Device	Output Tag Set	Input_110-[40Byte]
	Connection Type	Point to Point connection
	Input Tag Set	Output_100-[40Byte]

- 4 Check that the settings are correct and click **Register**.

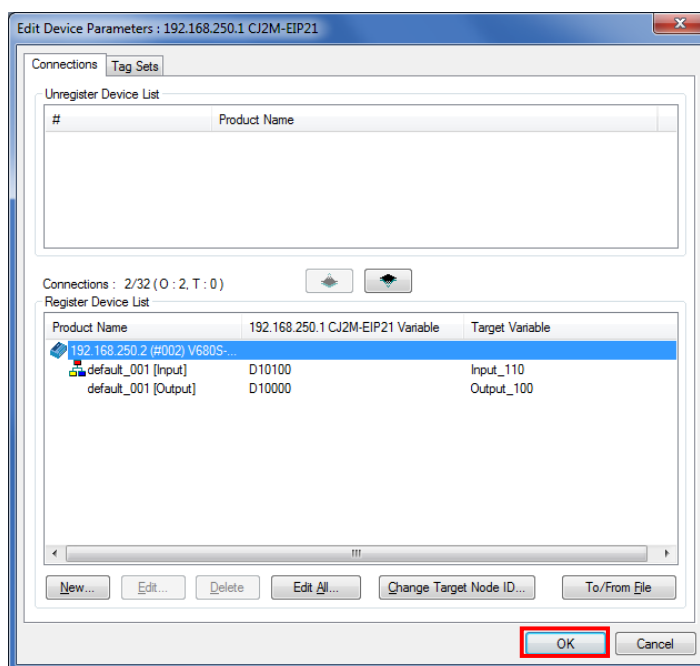


- 5 The Edit Connection Dialog Box is displayed again. Click **Close**.

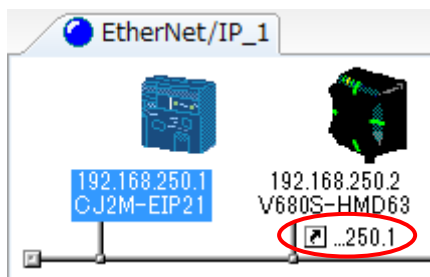




- 6 The Edit Device Parameters Dialog Box is displayed again. Click **OK**.

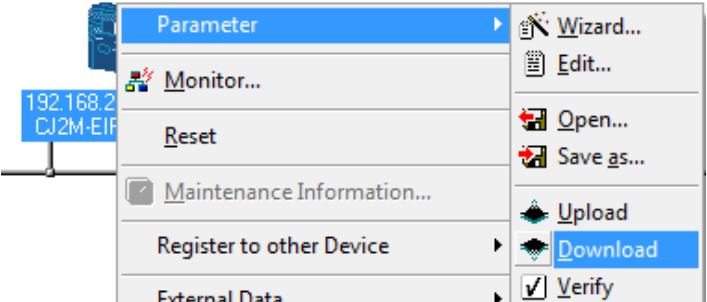
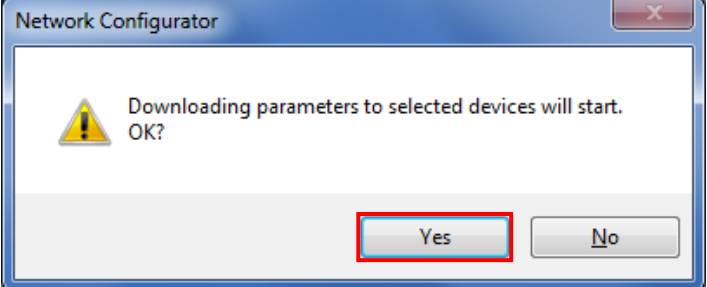
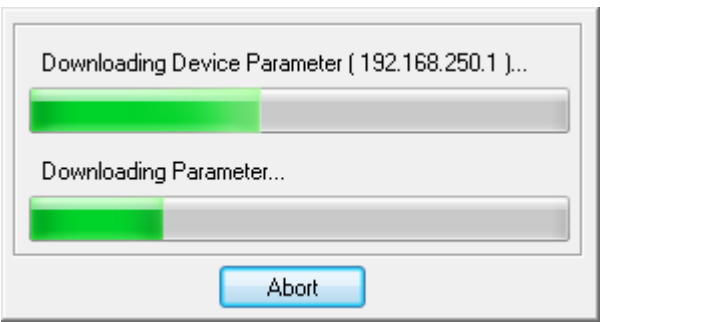
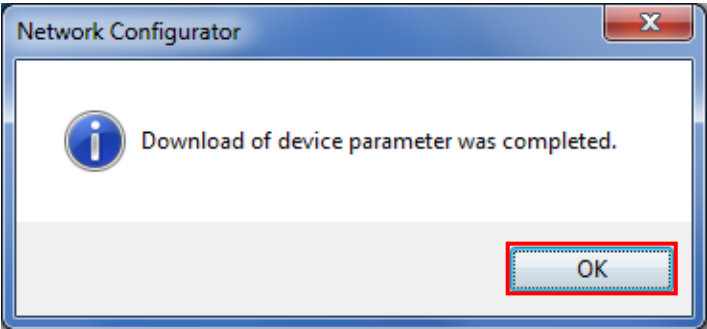


- 7 When the connection setting is completed, the registered node address is displayed under the device icon of node 2 on the Network Configuration Pane.



## 7.4.5. Transferring the Tag Data Link Parameters

Transfer the set tag data link parameters to PLC.

<p>1 Right-click the device icon of node 1 on the Network Configuration Pane and select <b>Parameter - Download</b>.</p>	
<p>2 A confirmation dialog box on the right is displayed. Check that there is no problem and click <b>Yes</b>.</p>	
<p>3 The tag data link parameters are downloaded from Network Configurator to PLC.</p>	
<p>4 The dialog box on the right is displayed. Check the contents and click <b>OK</b>.</p>	

## 7.5. Checking the EtherNet/IP Communications

Check that EtherNet/IP tag data links are operated normally.

### 7.5.1. Checking the Connection Status

Check the connection status of EtherNet/IP.

- 1 Check with LED indicators of PLC (EtherNet/IP Unit) that the EtherNet/IP tag data links are operated normally.

LED indicators in normal status are as follows:

MS: Green lit

NS: Green lit

COMM: Yellow lit

100M or 10M: Yellow lit

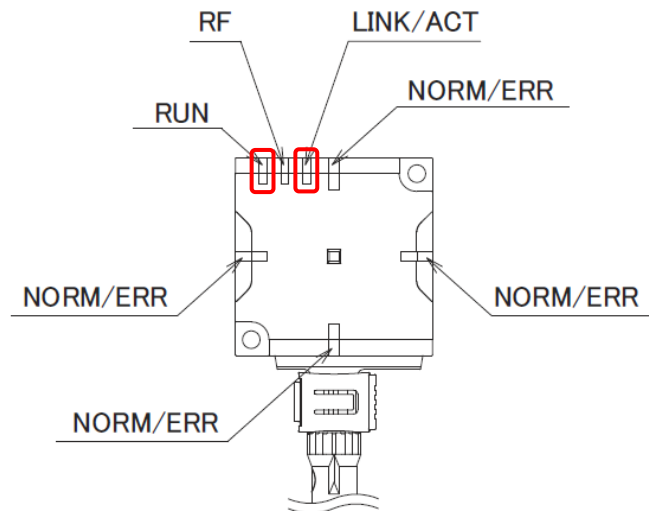


- 2 Check LED indicators for RFID Reader/Writer.

LED indicators in normal status are as follows:

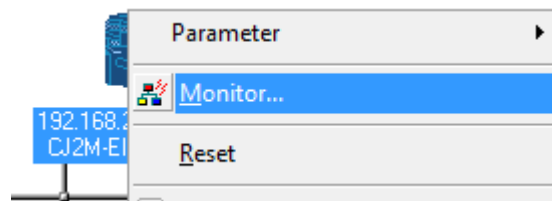
RUN: Green lit

LINK/ACT: Green flashing  
(Flashing while packets are being sent and received)



- 3 In the status information on the Monitor Device Window of Network Configurator, check that the tag data links are normally in operation.

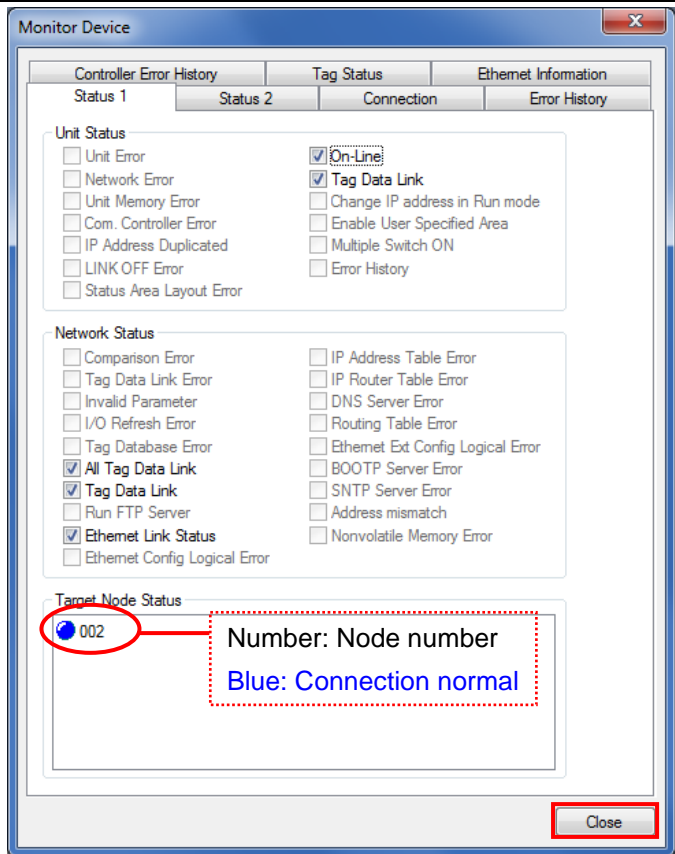
Right-click the device icon of node 1 on the Network Configuration Pane, and select **Monitor**.



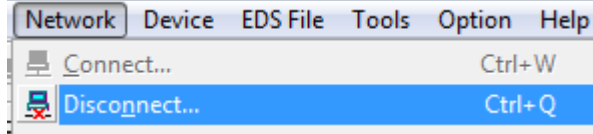
- 4 The dialog box on the right displays the Status 1 Tab Page on the Monitor Device Dialog Box.

When the same check boxes are selected as shown on the right, the tag data links are normally in operation.

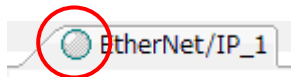
Click **Close**.



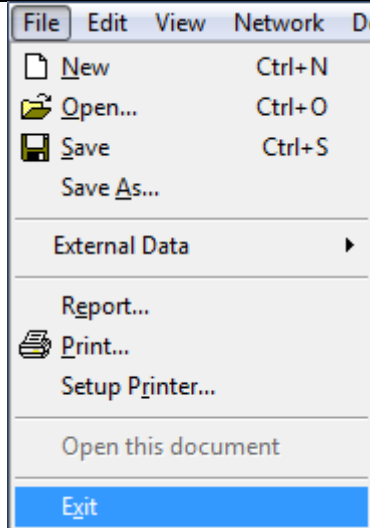
- 5 Select **Disconnect** from the Network Menu to go offline.



- 6 The color of the icon on the figure changes from blue to gray.



- 7 Select **Exit** from the File Menu to exit Network Configurator.



### 7.5.2. Checking the Sent and Received Data

Check that the correct data are sent and received.

In this document, sent and received data are checked in the following steps by executing READ DATA and WRITE DATA commands for RF Tag address 0000 hex..

No.	Description	Command	Step No. in the procedure
1	Reading the data from an RF Tag	READ DATA	Steps 9 to 15
2	Writing the data to the memory of the RF Tag	WRITE DATA	Steps 16 to 19
3	Checking a result of the write data No.2	READ DATA	Steps 20 to 23

## ⚠ Caution

If the PLC memory is changed by malfunction during monitoring power flow and present value status in the Ladder Section window or monitoring present values in the Watch window, the devices connected to Output Units may malfunction, regardless of the operating mode of CPU Unit.

Confirm safety sufficiently before monitoring power flow and present value status in the Ladder Section window or before monitoring present values in the Watch window.

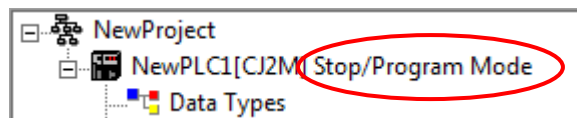


### Additional Information

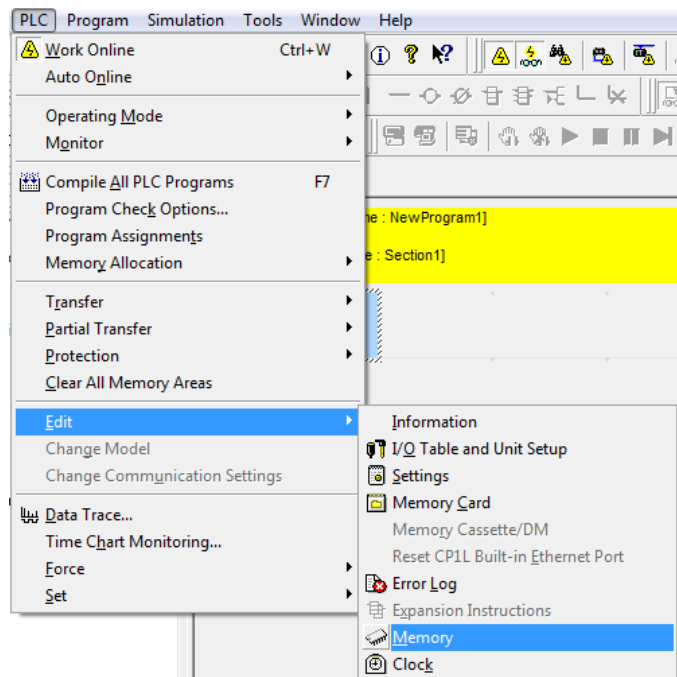
For details on commands available in RFID Reader/Writer, refer to *V680S Command Details in Section 5. Host Communications Specifications of the V680S Series User's Manual (EtherNet/IP™) Reader/Writer (Cat. No. Z353).*

- 1 Check that PLC is in Stop/Program Mode.

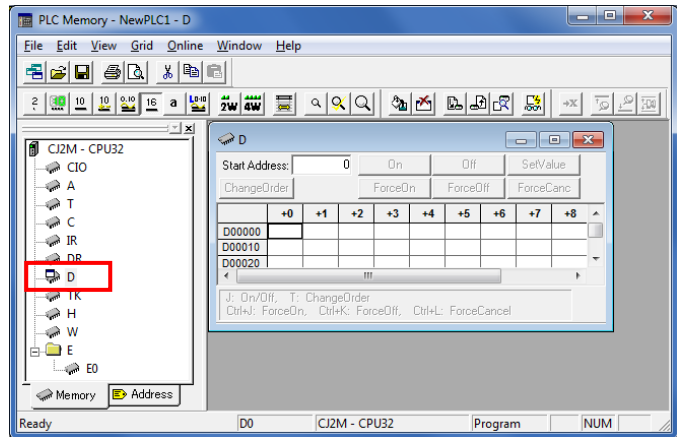
\*If PLC is not in Stop/Program Mode, change to Stop/Program Mode by referring to step 1 of 7.3.3. *Creating the I/O Table and setting the IP Addresses.*



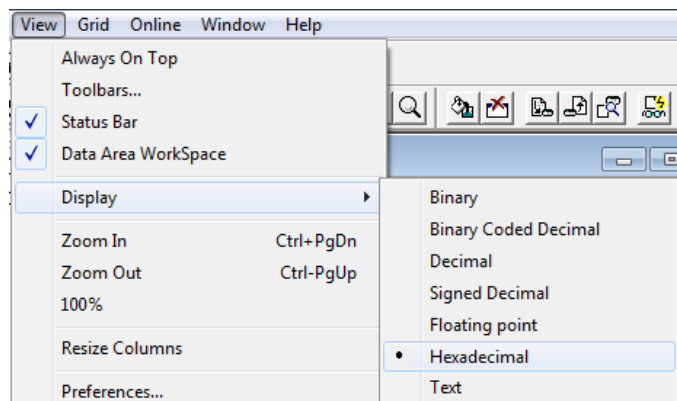
- 2 Select **Edit - Memory** from the PLC Menu.



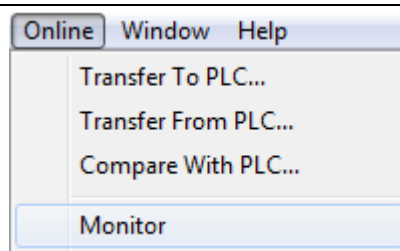
- 3 The PLC Memory Window is displayed. Double-click **D** from the list in the PLC Memory Window.



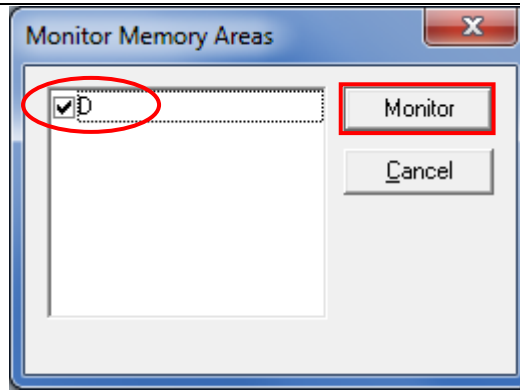
- 4 Select **Display - Hexadecimal** from the View Menu.



- 5 Select **Monitor** from the Online Menu.

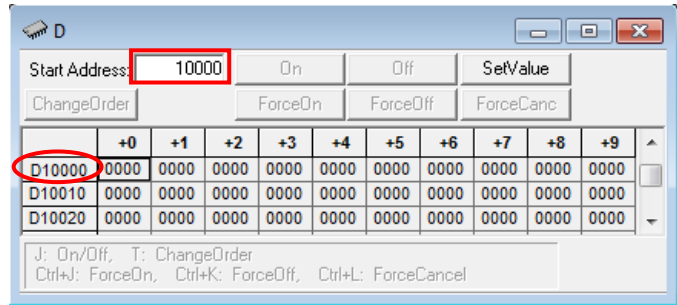


- 6 The Monitor Memory Areas Dialog Box is displayed. Check that D is selected, and click **Monitor**.



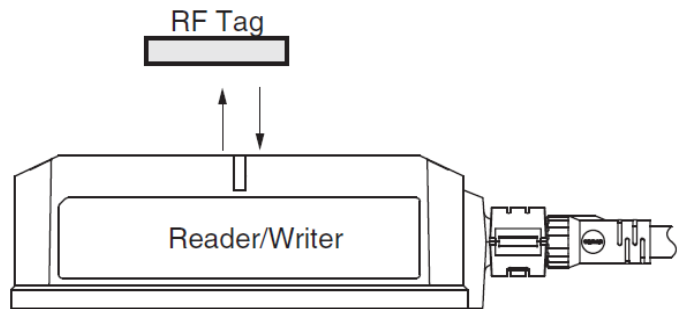
- 7 Enter 10000 in the Start Address Field of the D Window.

Check that the start address changes to D10000.



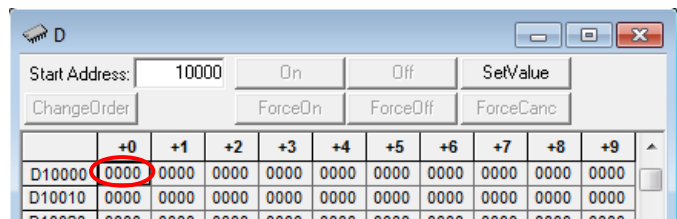
- 8 Place RF Tag over the antenna (data reading part) of RFID Reader/Writer as shown on the right.

\*The distance between RFID Reader/Writer and RF Tag differs depending on the type of RF Tag used and the installation environment of RFID Reader/Writer. Refer to *Communications Range Specifications* under *Data Characteristics* in *Section 8. Appendices of the V680S Series User's Manual (EtherNet/IP™ Reader/Writer (Cat. No. Z353))* for details.

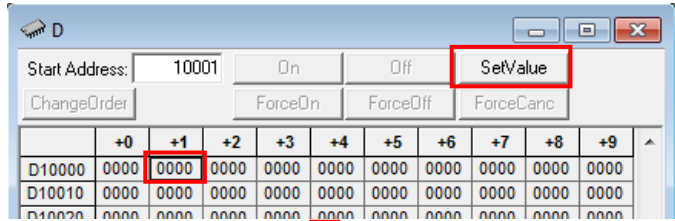


- 9 In steps 9 to 15, read the data from RF Tag address 0000 hex.

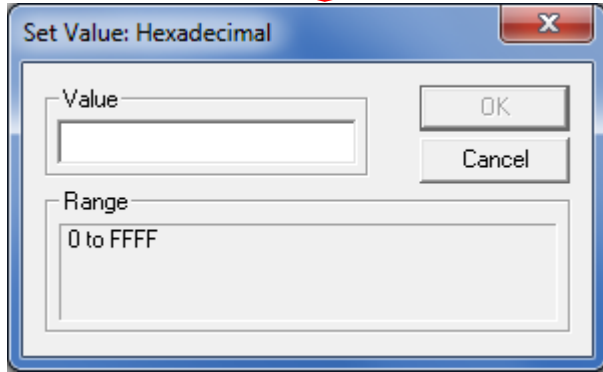
Check that D10000 shows 0000.



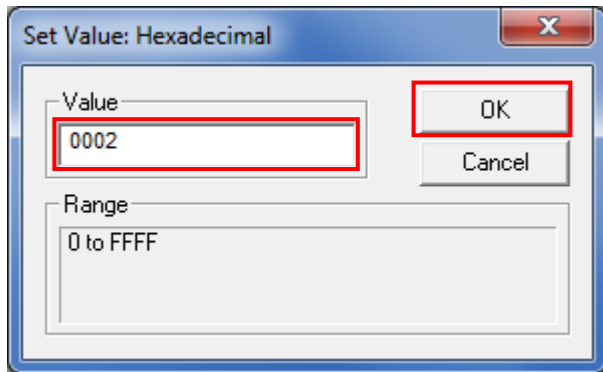
10 Select *D10001* and click **SetValue**.



The Set Value: Hexadecimal Dialog Box is displayed.



11 Enter *0002* (READ DATA command) in the *Value* Field. Click **OK**.



The value of *D10001* changes to *0002*.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0002	0000	0000	0000	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

\*The following steps are also performed in the same way as steps 10 to 11,

12 Enter *0000* (first address to read) in *D10002* and *0001* (number of WORDs to read) in *D10003*.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0002	0000	0001	0000	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

13 Enter *0001* in *D10000*. READ DATA command is executed by changing the bit 0 of *D10000* from 0 to 1.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0002	0000	0001	0000	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000



14 The execution results are stored in D10100 to D10104.

- D10100: 0006  
(BUSY (bit 1):  
The bit for Command Execution Active is ON.  
NORM (bit 2):  
The bit for Command Completion is ON.)
- D10101: 0000  
(Error code: Normal end)
- D10102: 0000  
(Device information: Not used at normal end)
- D10103: 0000  
(Results of Communication Diagnostic: Normal)
- D10104: 1234  
(Read data from RF Tag)

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0002	0000	0001	0000	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10020	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10030	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10040	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10050	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10060	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10070	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10080	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10090	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10100	0006	0000	0000	0000	1234	0000	0000	0000	0000	0000
D10110	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

\*In this document, the value of RF Tag address 0000 hex is 1234. However, it differs depending on RF Tag used.

15 Enter 0000 in D10000 to return the bit 0 of D10000 to 0.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0002	0000	0001	0000	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

16 In steps 16 to 19, write the read data to RF Tag memory address 0000 hex.

\*In this document, 5678 is written.

Enter 0003 (WRITE DATA command) in D10001, 0000 (first address to write) in D10002, 0001 (number of WORDs to write) in D10003, and 5678 (write data) in D10004.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0003	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

17 Enter 0001 in D10000. WRITE DATA command is executed by changing the bit 0 of D10000 from 0 to 1.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0003	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

18 The execution results are stored in D10100 to D10103.

- D10100: 0006  
(BUSY (bit 1):  
The bit for Command Execution Active is ON.  
NORM (bit 2):  
The bit for Command Completion is ON.)
- D10101: 0000  
(Error code: Normal end)
- D10102: 0000  
(Device information: Not used at normal end)
- D10103: 0000  
(Results of Communication Diagnostic: Normal)

\*D10104 is not used for WRITE DATA command.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0003	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10020	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10030	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10040	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10050	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10060	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10070	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10080	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10090	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10100	0006	0000	0000	0000	1234	0000	0000	0000	0000	0000
D10110	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

19 Enter 0000 in D10000 to return the bit 0 of D10000 to 0.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0003	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

20 In steps 20 to 23, check that the correct data were written to RF Tag memory address 0000 hex.

Enter 0002 (READ DATA command) in D10001, 0000 (first address to read) in D10002, 0001 (number of WORDs to write) in D10003.

\* D10004 is not used for READ DATA command.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0002	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

21 Enter 0001 in D10000.  
READ DATA command is executed by changing the bit 0 of D10000 from 0 to 1.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0002	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

22 The execution results are stored in D10100 to D10104.

- D10100: 0006  
 (BUSY (bit 1):  
 The bit for Command Execution Active is ON.  
 NORM (bit 2):  
 The bit for Command Completion is ON.)
- D10101: 0000  
 (Error code: Normal end)
- D10102: 0000  
 (Device information: Not used at normal end)
- D10103: 0000  
 (Results of Communication Diagnostic: Normal)
- D10104: 5678  
 (Read data from RF Tag)

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0001	0002	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10020	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10030	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10040	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10050	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10060	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10070	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10080	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10090	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
D10100	0006	0000	0000	0000	5678	0000	0000	0000	0000	0000
D10110	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

You can see that the correct data are written in RF Tag memory address 0000 hex.

23 Enter 0000 in D10000 to return the bit 0 of D10000 to 0.

	+0	+1	+2	+3	+4	+5	+6	+7	+8	+9
D10000	0000	0002	0000	0001	5678	0000	0000	0000	0000	0000
D10010	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000

## 8. Initialization Method

This document provides the explanation of the setting procedure based on the factory default setting.

Some settings may not be applicable as described in this document unless you use the devices with the factory default setting.

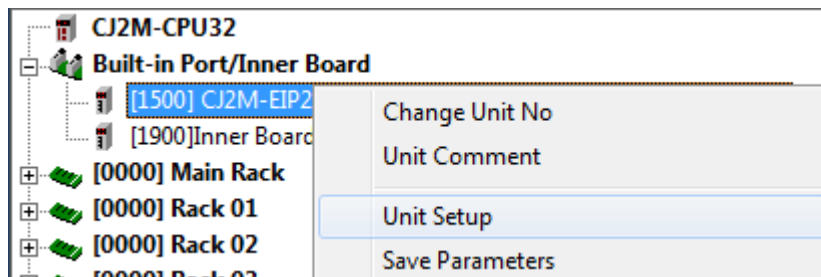
### 8.1. Initializing PLC

To initialize the settings of PLC, it is necessary to initialize CPU Unit and EtherNet/IP Unit. Change PLC to PROGRAM mode before the initialization.

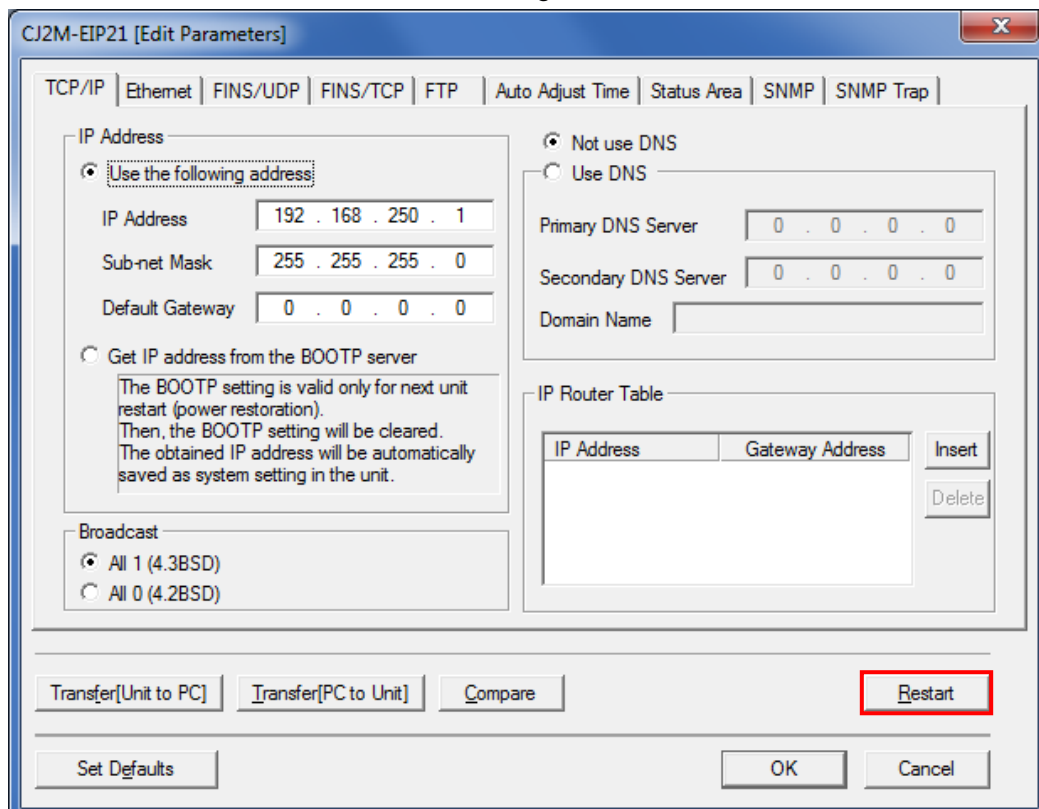
#### 8.1.1. EtherNet/IP Unit

(1) Select **Edit - I/O Table and Unit Setup** from the PLC Menu of CX-Programmer.

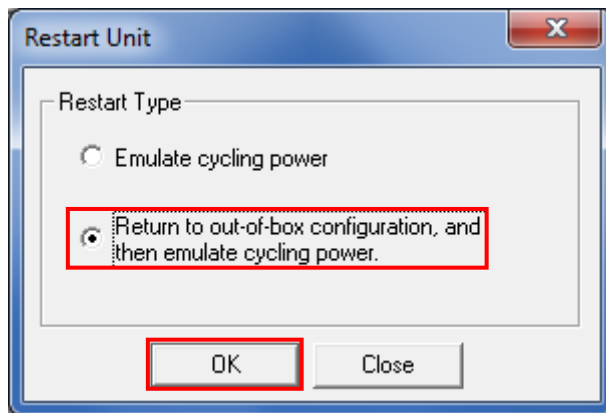
Right-click EtherNet/IP Unit on the PLC IO Table Window and select **Unit Setup** from the menu.



(2) Click **Restart** on the Edit Parameters Dialog Box.

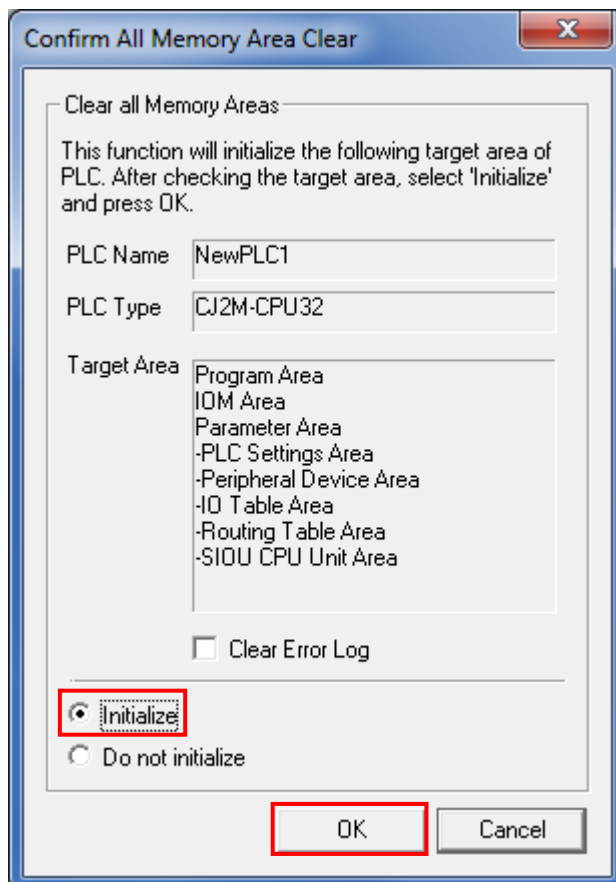


(3) An execution confirmation dialog box is displayed. Check that there is no problem, and click **Yes**. Next, the Restart Unit Dialog Box is displayed. Select *Return to out-of-box configuration, and then emulate cycling power*, and click **OK**. A dialog box indicating the execution is completed is displayed. Check the contents and click **OK**.



### 8.1.2. CPU Unit

To initialize the settings of CPU Unit, select **Clear All Memory Areas** from the PLC Menu of CX-Programmer. The Confirm All Memory Area Clear Dialog Box is displayed. Select *Initialize* and click **OK**.



### 8.2. Initializing RFID Reader/Writer

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For the initialization of RFID Reader/Writer, refer to *Initializing the Settings in Configuration in Operation Interface in Section 6. Browser Interface of the V680S Series User's Manual (EtherNet/IP™) Reader/Writer* (Cat. No. Z353).

## 9. Appendix Setting the Tag Data Links

This section explains the settings for the change of data size to use for the tag data links. You can choose the data size from the following four sizes.

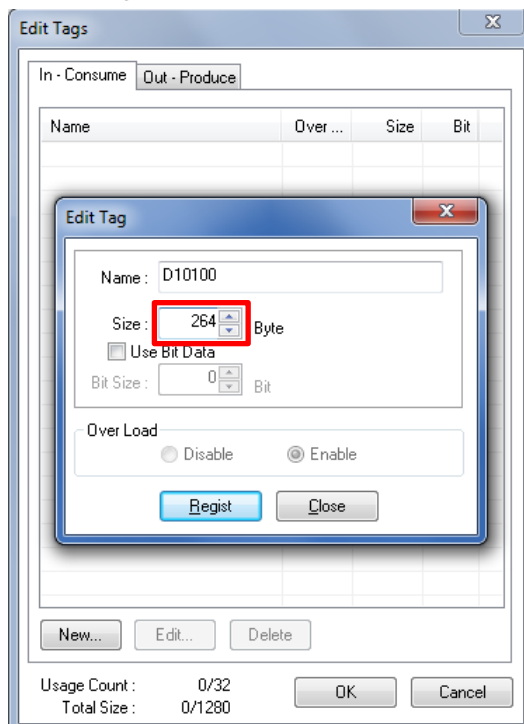
Data size	Data size that can be read or written for an RF Tag in one operation (Maximum)
40 bytes	32 bytes
264 bytes	256 bytes
520 bytes	512 bytes
1032 bytes*	1024 bytes

\* If the unit version of the built-in EtherNet/IP unit in CJ2M series CPU unit is 2.0, the maximum data size of the tag data links is 40 bytes.

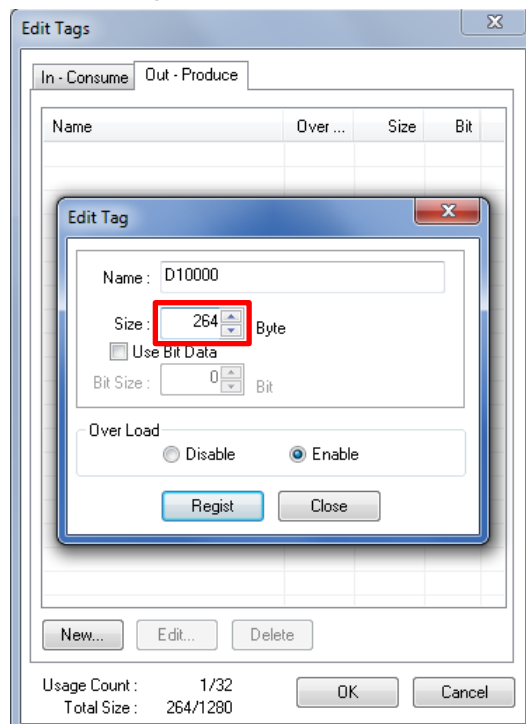
### 9.1. Tag sets of Originator Device

Set tags in the send and receive areas, and register tag sets of the originator device (PLC). Set a data size to use for the tag data links in Size which is marked with a red square. The following screenshots are examples of settings for 264 bytes data size. For settings, refer to 7.4.3. *Setting the Tags*.

#### ■ Input tag set: D10100 - [264Byte]



#### ■ Output tag set: D10000 - [264Byte]



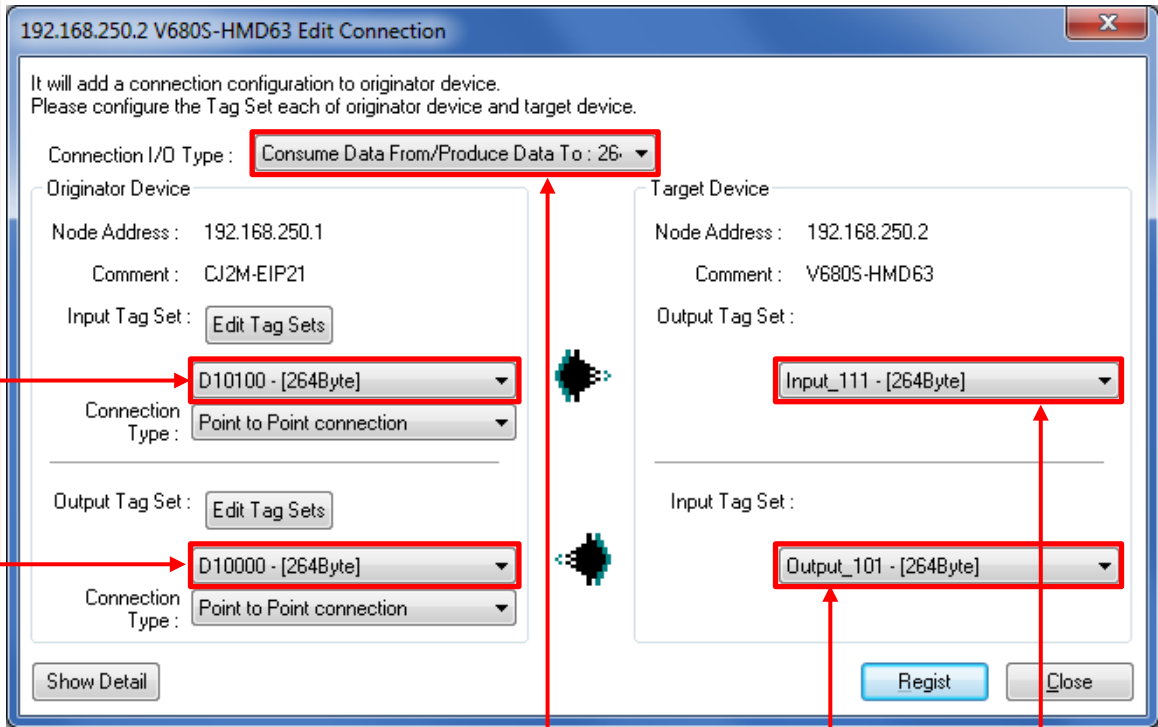
### 9.2. Setting the Connections

Associate tags of the target device (that receives the open request) with tags of the originator device (that requests opening).

The following screenshot is an example of settings for 264 bytes data size.

For settings, refer to 7.4.4. *Setting the Connections*.

■ Setting the tag sets of originator device (PLC) registered in 9.1. *Tag sets of Originator Device*



■ Setting the connection I/O types and tag sets of target device (RFID Reader/Writer)

Data Size	Connection I/O Type	Input Tag Set	Output Tag Set
40 bytes	Consume Data From/Produce Data To:40	Output_100	Input_110
264 bytes	Consume Data From/Produce Data To:264	Output_101	Input_111
520 bytes	Consume Data From/Produce Data To:520	Output_102	Input_112
1032 bytes	Consume Data From/Produce Data To:1032	Output_103	Input_113



## 10. Revision History

<b>Revision code</b>	<b>Date of revision</b>	<b>Revision reason and revision page</b>
01	June 2015	First edition
02	April 2022	Corrected mistakes.

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